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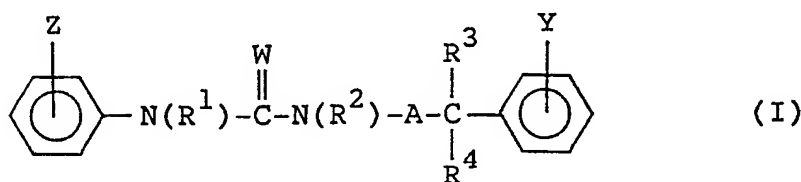
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54 Hydrazinecarboxamide derivatives, a process for production thereof, and uses thereof.

57 The present invention relates to a hydrazinecarboxamide derivative of the general formula (I) shown below:



wherein the substituents are as defined in the specification, which has a wide insecticidal spectrum at a low dosage, a process for producing said derivative, and utilization of said derivative as an insecticide.

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## BACKGROUND OF THE INVENTION

## Field of the invention

5 This invention relates to hydrazinecarboxamide derivatives, in particular, compounds having a wide insecticidal spectrum.

## Related Art

10 Jap. Pat. Appln. Kokai (Laid-Open) No. 48-91223 discloses that semicarbazides are effective as insecticides. Jap. Pat. Appln. Kokai (Laid-Open) No. 54-119029 discloses that thiosemicarbazones are useful as agricultural and horticultural disease-controlling agents. Jap. Pat. Appln. Kokai (Laid-open) No. 63-93761 discloses that substituted hydrazones are effective as pest-controlling agents.

However, a compound having a wide insecticidal spectrum has not yet been disclosed.

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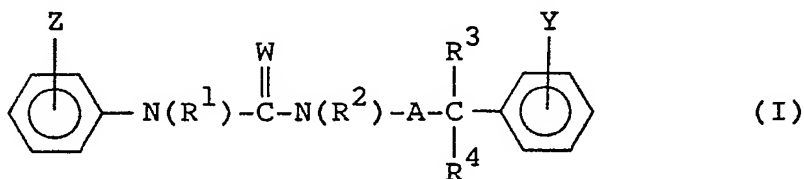
## SUMMARY OF THE INVENTION

The present inventors earnestly investigated in order to develop a novel insecticide and consequently found that a hydrazinecarboxamide derivative represented by the general formula (I) shown below has an excellent insecticidal effect at a low dosage, whereby the present invention was accomplished.

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That is, the present invention relates to a hydrazinecarboxamide derivative represented by the general formula (I):

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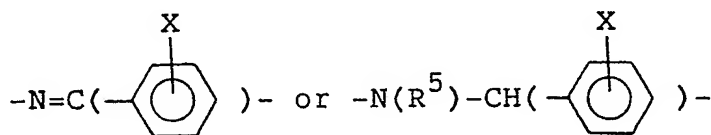


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wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> and R<sup>4</sup> being able to be taken together to represent an oxygen atom, A is

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(wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; and dioxolane group, and R<sup>5</sup> is a hydrogen atom; a lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; substituted phenylcarbonyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen

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atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 or 2 substituents which may be the same or different and are selected from the group consisting of hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1 to 5 substituents which may be the same or different and are selected from halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxycarbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxycarbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom. The present invention further relates to a process for producing said derivative, and an agricultural and horticultural insecticide containing said derivative as an active ingredient.

In the definition of the substituents of the hydrazinecarboxamide derivative of the general formula (I), the term "lower" is used for expressing a number of carbon atoms of 1 to 6, and the prefix "halo" is used for expressing that a group has as its substituent(s) one or more halogen atoms which may be the same or different and are selected from the group consisting of chlorine atom, fluorine atom, bromine atom and iodine atom.

Of the hydrazinecarboxamide derivatives of the general formula (I) of the present invention, a hydrazinecarboxamide derivative of the general formula (I') shown hereinafter has geometrical isomers, i.e., E-form and Z-form. The present invention also includes the E-form, the Z-form and mixtures comprising the E-form and Z-form in an arbitrary ratio. Each of hydrazinecarboxamide derivatives of the general formulas (I'') and (I''') shown hereinafter have stereoisomers, i.e., R-form and S-form. The present invention also includes the R-form, the S-form and mixtures comprising the R-form and the S-form in an arbitrary ratio.

All of the hydrazinecarboxamide derivatives of the general formulas (I'), (I'') and (I''') are included in the hydrazinecarboxamide derivatives of the general formula (I).

#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Preferable examples of the substituents of the hydrazinecarboxamide derivative of the above general formula (I) of the present invention are as follows. R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup> and R<sup>4</sup>, which may be the same or different, are preferably hydrogen atoms; hydroxyl groups; or lower alkyl groups such as methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, etc. Preferable examples of substituent(s) for X are a hydrogen atom; halogen atoms such as chlorine, fluorine, bromine, iodine, etc.; a cyano group; lower alkyl groups such as methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, etc.; lower haloalkyl groups such as dichloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, difluoroethyl, trifluoroethyl, tetrafluoroethyl, etc.; lower alkoxy groups such as methoxy, ethoxy, propoxy, etc.; and lower haloalkoxy groups such as

difluoromethoxy, trifluoromethoxy, difluoroethoxy, trifluoroethoxy, etc. As to the position(s) of the substituent(s) for X, at least one substituent is preferably at the 3-position.

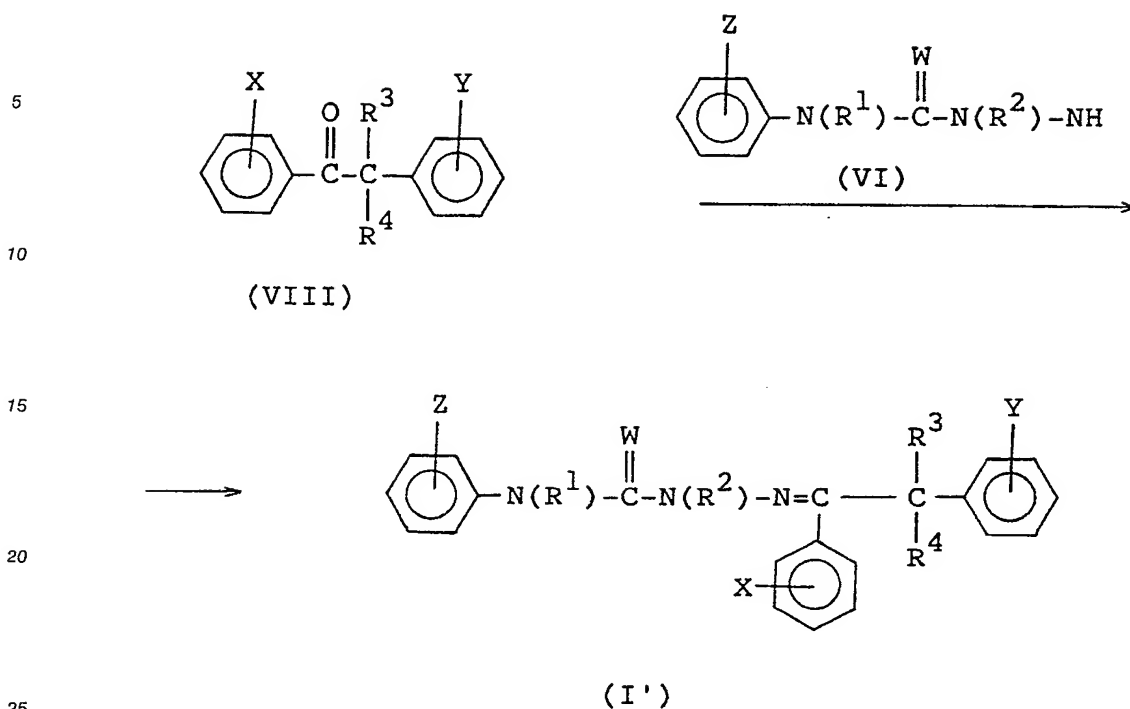
Preferable examples of substituent(s) for Y are a hydrogen atom; halogen atoms such as chlorine, fluorine, bromine, iodine, etc.; a cyano group; a nitro group; alkyl groups such as methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, pentyl, heptyl, etc.; lower haloalkyl groups such as dichloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, difluoroethyl, trifluoroethyl, tetrafluoroethyl, etc.; lower alkoxy groups such as methoxy, ethoxy, propoxy, etc.; lower haloalkoxy groups such as difluoromethoxy, trifluoromethoxy, difluoroethoxy, trifluoroethoxy, etc.; lower alkylsulfonyloxy groups such as methyl sulfonyloxy, etc.; lower haloalkylsulfonyloxy groups such as trifluoromethyl sulfonyloxy, etc.; and lower alkoxy carbonyl groups such as methoxycarbonyl, etc. As to the position(s) of the substituent(s) for Y, at least one substituent is preferably at the 4-position. A particularly preferable example of the substituent(s) for Y is a cyano group.

Preferable examples of substituent(s) for Z are a hydrogen atom; halogen atoms such as chlorine, fluorine, bromine, iodine, etc.; a cyano group; alkyl groups such as methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, pentyl, heptyl, etc.; lower haloalkyl groups such as dichloromethyl, difluoromethyl, trichloromethyl, trifluoromethyl, difluoroethyl, trifluoroethyl, tetrafluoroethyl, etc.; lower alkoxy groups such as methoxy, ethoxy, propoxy, butoxy, etc.; lower haloalkoxy groups such as dichloromethoxy, difluoromethoxy, trichloromethoxy, trifluoromethoxy, difluoroethoxy, trifluoroethoxy, tetrafluoroethoxy, etc.; lower alkylthio groups such as methylthio, ethylthio, etc.; lower haloalkylthio groups such as difluoromethylthio, trifluoromethylthio, trifluoroethylthio, tetrafluoroethylthio, etc.; lower alkylsulfinyl groups such as methylsulfinyl, ethylsulfinyl, etc.; lower haloalkylsulfinyl groups such as difluoromethylsulfinyl, trifluoromethylsulfinyl, trifluoroethylsulfinyl, tetrafluoroethylsulfinyl, etc.; lower alkylsulfonyl groups such as methylsulfonyl, ethylsulfonyl, etc.; and lower haloalkylsulfonyl groups such as difluoromethylsulfonyl, trifluoromethylsulfonyl, trifluoroethylsulfonyl, tetrafluoroethylsulfonyl, etc. As to the position(s) of the substituent(s) for Z, at least one substituent is preferably at the 4-position.

R<sup>5</sup> is preferably a hydrogen atom; a lower alkylcarbonyl group such as methylcarbonyl, ethylcarbonyl or the like; a lower haloalkylcarbonyl group such as difluoromethylcarbonyl, trifluoromethylcarbonyl, tetrafluoroethylcarbonyl, or the like; or a lower alkoxy carbonyl group such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, or the like. W is preferably an oxygen atom. However, the substituents of the hydrazinecarboxamide derivative of the general formula (I) of the present invention are not limited to the above-exemplified atoms and groups.

As to typical processes for producing the hydrazinecarboxamide derivative of the general formula (I) of the present invention, said derivative can be produced, for example, by the production processes illustrated below.

#### Process A



wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ , X, Y, Z and W have the same meanings as those defined above.

30 A hydrazinecarboxamide derivative of the general formula (I') can be produced by reacting a compound of the general formula (VIII) with a compound of the general formula (VI) in the presence of an inert solvent and in the presence or absence of a catalyst.

#### Reaction A-1.

35 General formula (VIII)  $\rightarrow$  general formula (I')

As the inert solvent used in this reaction, any inert solvent may be used so long as it does not markedly inhibit the progress of the reaction. There can be exemplified alcohols such as methanol, ethanol, propanol, butanol, etc.; halogenated hydrocarbons such as dichloromethane, chloroform, carbon tetrachloride, etc.; aromatic hydrocarbons such as benzene, toluene, xylene, etc.; nitriles such as acetonitrile, benzonitrile, etc.; ethers such as Methyl Cellosolve, diethyl ether, diglyme, dioxane, tetrahydrofuran, etc.; carboxylic acids such as acetic acid, etc.; dimethylacetamide; dimethyl sulfoxide; and water.

These inert solvents may be used singly or as a mixture thereof.

45 As the catalyst used in the reaction, there can be used, for example, inorganic acids such as hydrochloric acids, sulfuric acid and the like, or organic acids such as p-toluenesulfonic acid and the like.

As to the amount of the catalyst used, it is sufficient that the catalyst is present in the reaction system in an amount of 0.001 to 10% by weight based on the weight of the compound of the general formula (VIII).

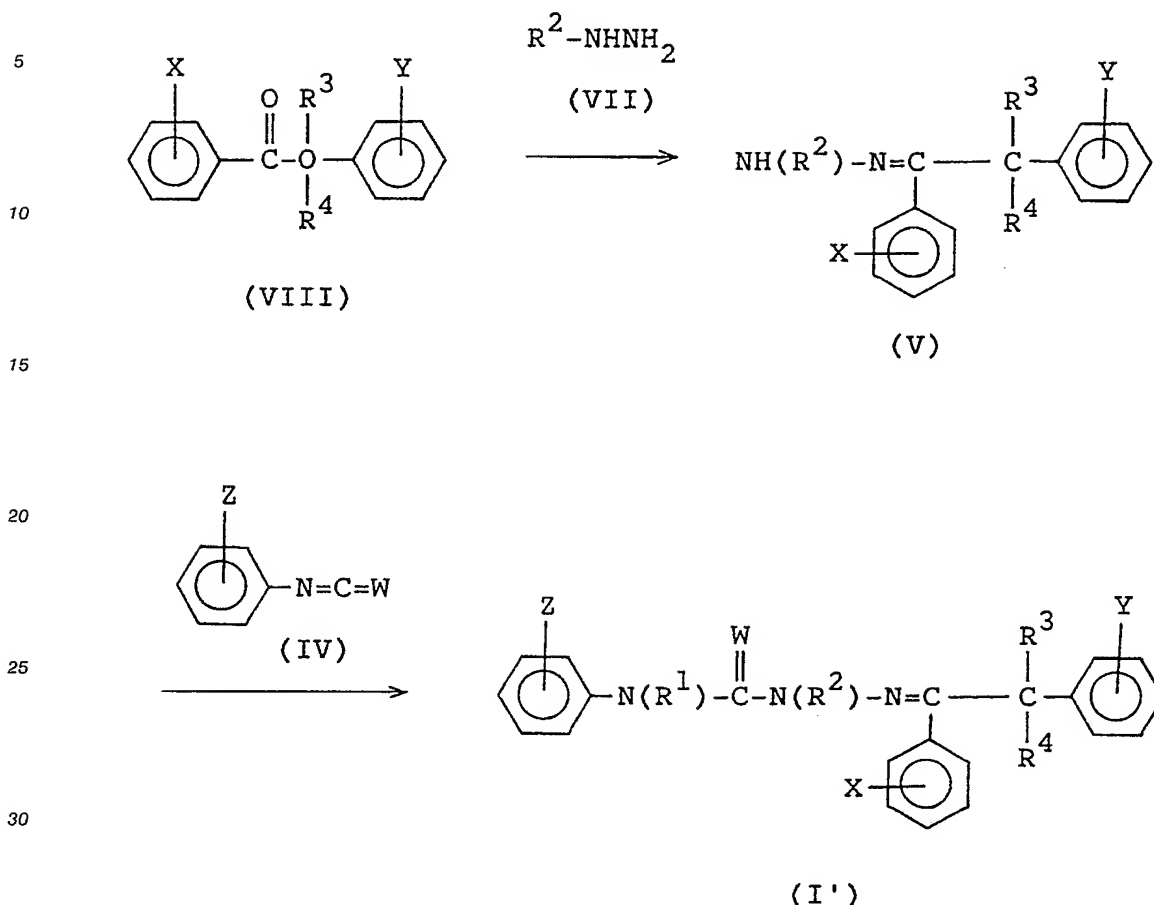
Although the reactants are used in equimolar amount because the reaction is an equimolar reaction, 50 either of them may be used in excess.

The reaction temperature may be properly chosen in the range of room temperature to the boiling range of the inert solvent used. The reaction is carried out preferably at 70° to 80° C.

Although the reaction time is varied depending on the degree of reaction, the reaction temperature, and the like, it may be chosen in the range of several minutes to 48 hours.

55 After completion of the reaction, the desired compound is isolated from a reaction solution containing the desired compound by a conventional method such as distilling-off of the solvent, solvent extraction, etc., and if necessary, purified by recrystallization, column chromatography, etc., whereby the desired compound can be produced.

Process B (when R<sup>1</sup> is a hydrogen atom)



wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, X, Y, Z and W have the same meanings as those defined above, except that R<sup>1</sup> is not a lower alkyl group.

A hydrazinecarboxamide derivative of the general formula (I') can be produced by reacting a compound of the general formula (VIII) with a hydrazine derivative of the general formula (VII) in the presence of an inert solvent and in the presence or absence of a catalyst to obtain a compound of the general formula (V), and reacting the compound (V) with a compound of the general formula (IV) in the presence of an inert solvent and in the presence or absence of a catalyst after or without isolating the compound (V).

#### Reaction B-1.

General formula (VIII) → general formula (V)

As the inert solvent used in this reaction, there can be used the inert solvents exemplified for reaction A-1.

The kind and amount of the catalyst used in this reaction may be the same as in reaction A-1.

The hydrazine derivative of the general formula (VII) used in this reaction may be used in the form of either any of various salts or an aqueous solution having a suitable concentration.

As to the amount of the hydrazine derivative of the general formula (VII) used, the hydrazine derivative can be used in an amount equimolar with or larger than the amount of the compound of the general formula (VIII). Preferably, the amount is properly chosen in the range of 2 to 10 moles per mole of the compound of the general formula (VIII).

The reaction temperature may be properly chosen in the range of room temperature to the boiling range of the inert solvent used. The reaction is carried out preferably at 70° to 80° C.

Although the reaction time is varied depending on the degree of reaction, the reaction temperature and the like, it may be chosen in the range of several minutes to 48 hours.

After completion of the reaction, the desired compound is isolated from a reaction solution containing the desired compound by a conventional method such as distilling-off of the solvent, solvent extraction, etc., and if necessary, purified by recrystallization, column chromatography, etc., whereby the desired compound

can be produced.

The compound of the general formula (V) obtained by the reaction may be subjected to the subsequent reaction either after isolation and purification by the above method, or without isolation.

Typical examples of the compound of the general formula (V) obtained by the present production process are listed in Table 1.

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General formula (V)

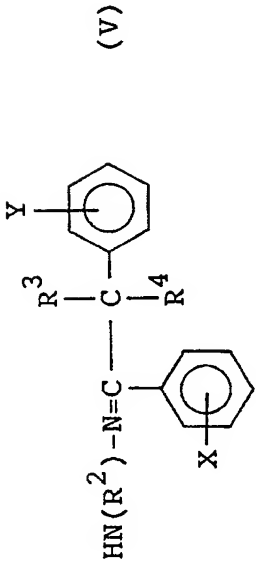


Table 1

No.	$R^2$	$R^3$	$R^4$	X	Y	Physical properties
V-1	H	H	H	H	H	mp. 55°C
V-2	H	H	H	H	4-F	paste
V-3	H	H	H	H	4-CN	mp. 91°C
V-4	H	H	H	H	4-NO <sub>2</sub>	mp. 72°C
V-5	H	H	H	4-F	4-F	paste
V-6	H	OH	H	H	H	paste
V-7	CH <sub>3</sub>	H	H	H	H	paste

- cont'd -

Table 1 (cont'd)

V-8	CH <sub>3</sub>	H	H	3-Cl	4-CN	paste
V-9	H	OH	H	H	4-Cl	paste
V-10	H	OH	H	4-N(CH <sub>3</sub> ) <sub>2</sub>	H	paste
V-11	H	OH	H	3-Cl	3-Cl	paste
V-12	H	OH	H	4-CH <sub>3</sub>	4-CH <sub>3</sub>	paste
V-13	H	CH <sub>3</sub>	H	H	H	paste
V-14	H	OCH <sub>3</sub>	H	H	H	paste
V-15	H	H	H	3-Cl	4-CN	paste
V-16	H	H	H	3-F	4-CN	paste
V-17	H	H	H	3-Br	4-CN	paste
V-18	H	H	H	3-CF <sub>3</sub>	4-CN	paste

Table 2 shows <sup>1</sup>-NMR data of the compounds having physical properties as paste listed in Table 1.



Table 2

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No.	$^1\text{H-NMR}(\text{CDCl}_3/\text{TMS}, \delta \text{ value, ppm.})$
V-2	3.74+3.95(s, 2H), 5.13+5.33(bs, 2H), 6.37-7.76(m, 9H). (Mixture of E- and Z-forms)
V-5	3.72+3.98(s, 2H), 5.10+5.37(bs, 2H), 6.85-7.69(m, 8H). (Mixture of E- and Z-forms)
V-6	4.73(bs, 1H), 5.18(bs, 2H), 5.31(s, 1H), 6.71-7.58(m, 10H).
V-7	2.98(s, 3H), 3.95(s, 2H), 5.00(bs, 1H), 6.90-7.81(m, 10H).
V-8	3.06(s, 3H), 4.00(s, 2H), 5.08(bs, 1H), 7.22-7.69(m, 8H).
V-9	4.91(bs, 1H), 5.29(bs, 2H), 5.37(bs, 1H), 6.85-7.45(m, 9H).
V-10	2.96(s, 6H), 4.96(bs, 1H), 5.31(bs, 2H), 5.39(bs, 1H), 6.60-7.25(m, 9H).
V-11	4.73(bs, 1H), 5.32(bs, 2H), 6.18(bs, 1H), 6.81-7.12(m, 8H).

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Table 2 (cont'd)

5	V-12	2.27(s, 3H), 2.31(s, 3H), 4.81(bs, 1H), 5.25(bs, 2H), 5.86(bs, 1H), 6.86-7.52(m, 8H).
10	V-13	1.50(d, 3H), 3.95(q, 1H), 4.98(bs, 2H), 6.77-7.52(m, 10H).
15	V-15	3.82+4.06(s, 2H), 5.23+5.51(bs, 2H), 6.96-7.85(m, 8H). (Mixture of E- and Z-forms)
20	V-16	3.81+4.03(s, 2H), 5.26+5.55(bs, 2H), 6.81-7.62(m, 8H), (Mixture of E- and Z-forms)
25	V-17	3.81+4.04(s, 2H), 5.22+5.51(bs, 2H), 7.00-7.85(m, 8H). (Mixture of E- and Z-forms)
30	V-18	3.84+4.10(s, 2H), 5.21+5.58(bs, 2H), 7.24+7.96(m, 8H). (Mixture of E- and Z-forms)
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Reaction B-2.

General formula (V) → general formula (I')

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As the inert solvent used in this reaction, there can be used, for example, the inert solvents usable in reaction A-1 except for the alcohols, the carboxylic acids and water. There can also be used esters such as ethyl acetate and the like and pyridines.

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As the catalyst used in this reaction, there can be used, for example, amines such as triethylamine and the like. The amount of the catalyst used may be properly chosen in the range of catalytic amount to a number of moles larger than that of the compound of the general formula (V).

Although the reactants are used in equimolar amount because the reaction is an equimolar reaction, either of them may be used in excess.

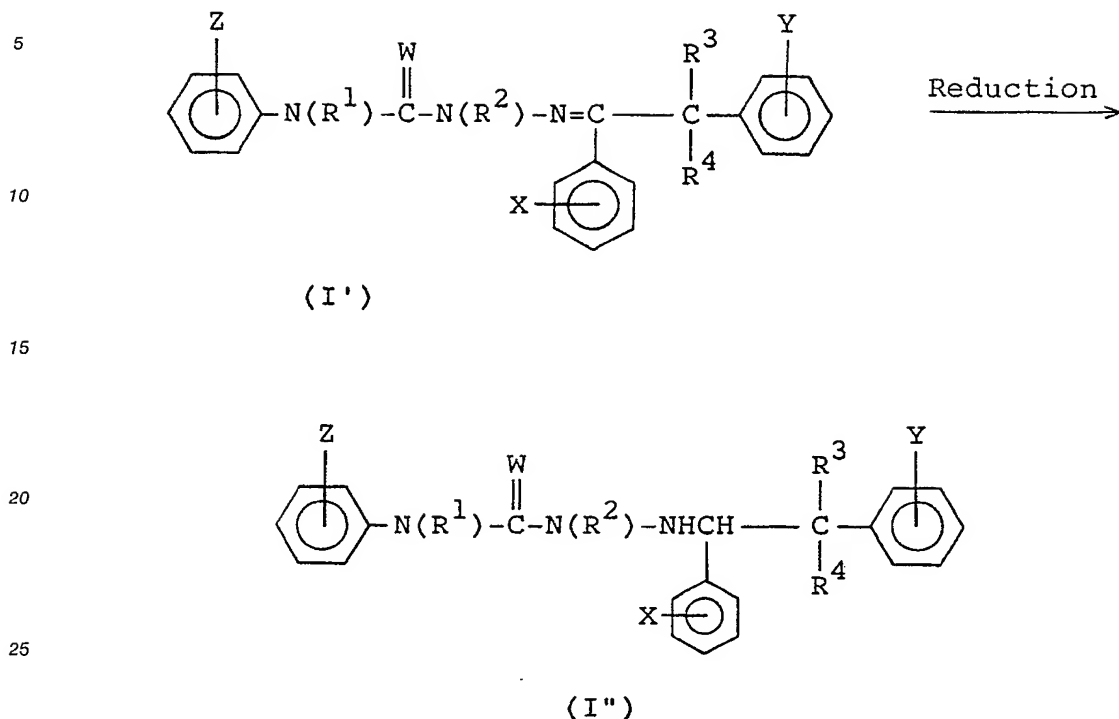
The reaction temperature may be properly chosen in the range of -20° C to the boiling range of the inert solvent used, and is preferably in the range of -10° C to room temperature.

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Although the reaction time is varied depending on the degree of reaction, the reaction temperature and the like, it may be chosen in the range of several minutes to 48 hours.

After completion of the reaction, the same treatment as in the case of reaction B-1 is carried out, whereby the desired compound can be produced.

Process C



wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, X, Y, Z and W have the same meanings as those defined above.

A hydrazinecarboxamide derivative of the general formula (I'') can be produced by reducing a hydrazinecarboxamide derivative of the general formula (I') with a reducing agent or by catalytic hydrogenation in the presence or absence of an inert solvent.

#### Reaction C-1.

General formula (I') → general formula (I'')

This reduction reaction can be carried out by the use of a suitable reducing agent, or it can be carried out as catalytic hydrogenation in the presence of a suitable catalyst.

As the reducing agent, there can be used, for example, metal hydrides such as LiAlH<sub>4</sub>, NaBH<sub>3</sub>CN, LiBH<sub>3</sub>CN, etc. and reducing agents such as NaHSO<sub>3</sub> and the like. The amount of the reducing agent used may be chosen so that its number of moles in terms of the number of moles of hydride as reducing agent may be equal to or larger than that of the hydrazinecarboxamide derivative of the general formula (I').

As the inert solvent used in the reaction, any inert solvent may be used so long as it does not markedly inhibit the progress of the reaction. There can be exemplified alcohols such as methanol, ethanol, propanol, butanol, etc.; ethers such as diethyl ether, diglyme, dioxane, tetrahydrofuran, etc., Cellosolves such as Methyl Cellosolve, etc.; dimethylformamide; dimethylacetamide; dimethyl sulfoxide; sulfolane; and water.

These inert solvents may be used singly or as a mixture thereof.

The reaction is carried out under acidic or neutral conditions in the pH range of 1 to 7. The pH is preferably in the range of 4 to 6 and is adjusted by adding hydrogen chloride, hydrogen bromide or the like to the reaction system.

The reaction temperature may be properly chosen in the range of -20°C to the boiling range of the inert solvent used.

Although the reaction time is varied depending of the scale of reaction, the reaction temperature and the like, it is several minutes to 48 hours.

After completion of the reaction, the desired compound is isolated from a reaction solution containing

the desired product by a conventional method such as distilling-off of the solvent, solvent extraction, etc., and if necessary, purified by recrystallization, column chromatography, etc., whereby the desired compound can be produced.

When catalytic hydrogenation is carried out as the reduction reaction, it is carried out according to, for  
5 example, the conventional method described in Shin Jikken Kagaku Koza, Vol. 15-11, Maruzen Co., Ltd.,  
etc. As the solvent usable in this case, there can be exemplified alcohols such as methanol, ethanol,  
propanol, butanol, etc.; Cellosolves such as Methyl Cellosolve, etc.; ethers such as diethyl ether, diglyme,  
dioxane, tetrahydrofuran, etc.; hydrocarbons such as hexane, cyclohexane, etc.; fatty acids or esters  
thereof, such as acetic acid, ethyl acetate, etc.; amides such as dimethylformamide, dimethylacetamide, N-  
10 methylpyrrolidone, etc., and ureas such as dimethylimidazoline, tetramethylurea, etc.

These inert solvents may be used singly or as a mixture thereof.

As the catalyst used in the reaction, there can be used typical catalysts for catalytic hydrogenation, for example, palladium-carbon, palladium black, platinum dioxide and Raney nickel. The amount of the catalyst used may be properly chosen in the range of 0.0001 to 20% by weight based on the weight of the hydrazinecarboxamide derivative of the general formula (I').

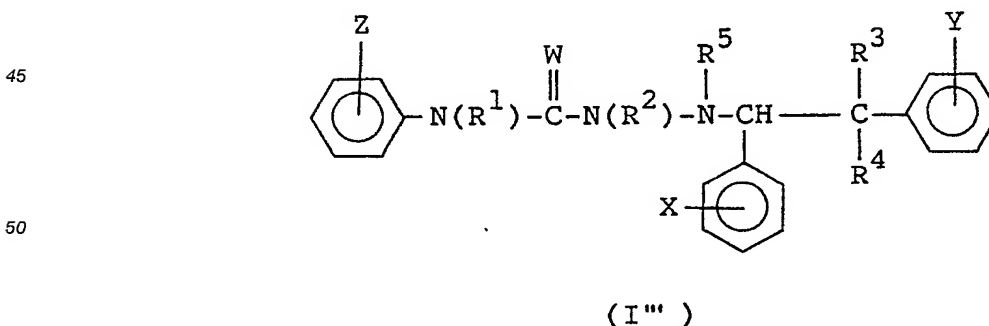
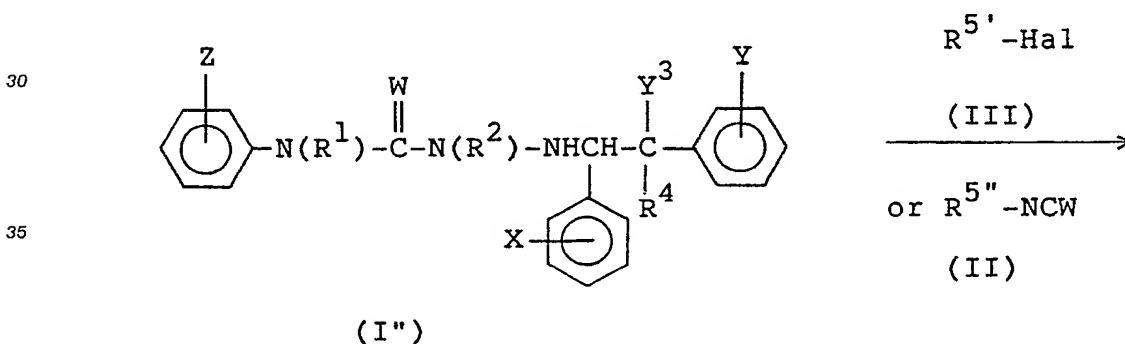
The hydrogen pressure in the reaction can be chosen in the range of atmospheric pressure to 300 atmospheres and is preferably in the range of atmospheric pressure to 50 atmospheres.

The reaction temperature may be properly chosen in the range of room temperature to the boiling range of the inert solvent used and is preferably in the range of room temperature to 80° C.

20 Although the reaction time is varied depending on the scale of reaction, the reaction temperature and the like, it is several minutes to 80 hours.

After completion of the reaction, a reaction solution containing the desired compound is treated in the same manner as in the case of using the reducing agent, whereby the desired compound can be produced.

## 25 Process D



wherein R<sup>1</sup>, R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup>, X, Y and Z have the same meanings as those defined above, R<sup>5</sup> is a lower alkylcarbonyl group, a lower haloalkylcarbonyl group, a cycloalkylcarbonyl group, a lower alkoxy carbonyl group, a lower alkoxydicarbonyl group, an unsubstituted phenylcarbonyl group, or a substituted phenylcar-

bonyl group having 1 to 5 substituents which may be the same or different and are selected from the group consisting of a halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, R<sup>5''</sup> is a lower alkyl group, an unsubstituted phenyl group, or a substituted phenyl group having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups and Hal is a halogen atom.

A hydrazinecarboxamide derivative of the general formula (I''') can be produced by reacting a hydrazinecarboxamide derivative of the general formula (I'') with a halide of the general formula (III) or an isocyanate of the general formula (II) in the presence of an inert solvent and a base.

#### Reaction D-1.

General formula (I'') → general formula (I''')

As the inert solvent used in this reaction, any inert solvent may be used so long as it does not markedly inhibit the progress of the reaction. There can be exemplified halogenated hydrocarbons such as methylene chloride, chloroform, carbon tetrachloride, etc.; aromatic hydrocarbons such as benzene, toluene, xylene, etc.; esters such as ethyl acetate, etc.; nitriles such as acetonitrile, benzonitrile, etc.; ethers such as Methyl Cellosolve, diethyl ether, diglyme, dioxane, tetrahydrofuran, etc.; sulfolane; and dimethylsulfoxide. The inert solvents may be used singly or as a mixture thereof.

As the base used in the reaction, inorganic based or organic bases can be used. As the inorganic bases, there can be exemplified hydroxides, carbonates and alcoholates of alkali metals or alkaline earth metals, for example, sodium, potassium, magnesium and calcium. As the organic bases, triethylamine and pyridine can be exemplified.

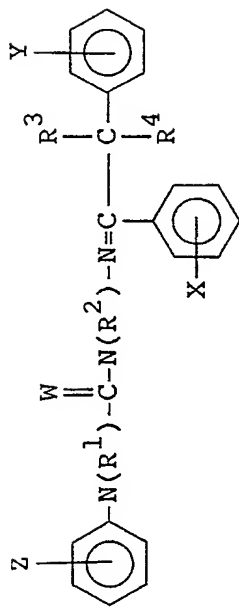
Although the reactants are used in equimolar amount because the reaction is an equimolar reaction, either of them may be used in excess.

The reaction temperature may be chosen in the range of 0 °C to the boiling range of the inert solvent used.

Although the reaction time is varied depending on the scale of reaction, the reaction temperature and the like, it may be chosen in the range of several minutes to 48 hours.

After completion of the reaction, the desired compound is isolated from a reaction solution containing the desired compound by a conventional method and if necessary, purified by recrystallization, column chromatography, etc., whereby the desired compound can be produced.

Typical examples of the hydrazinecarboxamide derivative of the general formula (I) of the present invention are given below but they are not intended in any way to limit the scope of the present invention.



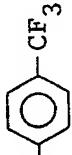
(I')

Table 3

No.	<sup>1</sup> R	<sup>2</sup> R	<sup>3</sup> R	<sup>4</sup> R	X	Y	Z	W	Physical properties
A001	H	H	H	H	H	H	H	O	m.p. 181°C
A002	H	H	H	H	H	H	2-Cl	O	m.p. 197°C
A003	H	H	H	H	H	H	3-Cl	O	m.p. 188°C
A004	H	H	H	H	H	H	4-Cl	O	m.p. 199°C
A005	H	H	H	H	H	H	4-OCH <sub>3</sub>	O	m.p. 144°C
A006	H	H	H	H	H	H	4-OCHF <sub>2</sub>	O	m.p. 172°C
A007	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 149°C
A008	H	H	H	H	H	4-OH	4-Cl	O	m.p. 206°C

- cont'd -

Table 3 (cont'd)

A009	H	H	H	H	H	H	4-OH	4-CF <sub>3</sub>	O	m.p. 211°C
A010	H	H	H	H	H	H	4-OH	4-OCF <sub>3</sub>	O	m.p. 192°C
A011	H	H	H	H	H	H	2-Cl	4-Cl	O	m.p. 224°C
A012	H	H	H	H	H	H	2-Cl	4-CF <sub>3</sub>	O	m.p. 227°C
A013	H	H	H	H	H	H	2-Cl	4-OCF <sub>3</sub>	O	m.p. 204°C
A014	H	H	H	H	H	H	3-Cl	4-Cl	O	m.p. 203°C
A015	H	H	H	H	H	H	3-Cl	4-CF <sub>3</sub>	O	m.p. 209°C
A016	H	H	H	H	H	H	3-Cl	4-OCF <sub>3</sub>	O	m.p. 191°C
A017	H	H	H	H	H	H	4-Cl	4-Cl	O	m.p. 206°C
A018	H	H	H	H	H	H	4-Cl	4-CF <sub>3</sub>	O	m.p. 193°C
A019	H	H	H	H	H	H	4-Cl	4-OC <sub>4</sub> H <sub>7</sub> -t	O	m.p. 186°C
A020	H	H	H	H	H	H	4-Cl	4-OCF <sub>3</sub>	O	m.p. 197°C
A021	H	H	H	H	H	H	4-Cl	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 217°C
A022	H	H	H	H	H	H	4-Cl	4-O- 	O	m.p. 209°C

- cont'd -

Table 3 (cont'd)

A023	H	H	H	H	H	H	2,4-Cl <sub>2</sub>	4-Cl	O	m.p. 202°C
A024	H	H	H	H	H	H	2,4-Cl <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 219°C
A025	H	H	H	H	H	H	2,4-Cl <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 201°C
A026	H	H	H	H	H	H	4-Br	4-Cl	O	m.p. 222°C
A027	H	H	H	H	H	H	4-Br	4-CF <sub>3</sub>	O	m.p. 202°C
A028	H	H	H	H	H	H	4-Br	4-OCF <sub>3</sub>	O	m.p. 208°C
A029	H	H	H	H	H	H	4-F	4-Cl	O	m.p. 213°C
A030	H	H	H	H	H	H	4-F	4-CF <sub>3</sub>	O	m.p. 205°C
A031	H	H	H	H	H	H	4-F	4-OCF <sub>3</sub>	O	m.p. 187°C
A032	H	H	H	H	H	H	3-CN	4-Cl	O	m.p. 192°C
A033	H	H	H	H	H	H	3-CN	4-CF <sub>3</sub>	O	m.p. 181°C
A034	H	H	H	H	H	H	3-CN	4-OCF <sub>3</sub>	O	m.p. 195°C
A035	H	H	H	H	H	H	4-CN	H	O	m.p. 209°C
A036	H	H	H	H	H	H	4-CN	2-Cl	O	m.p. 116°C
A037	H	H	H	H	H	H	4-CN	3-Cl	O	m.p. 180°C

- cont'd -


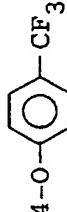
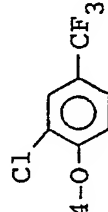


Table 3 (cont'd)

A038	H	H	H	H	H	H	4-CN	4-CN	4-Cl	O	m.p. 217°C
A039	H	H	H	H	H	H	4-CN	4-CN	4-Cl	S	m.p. 128°C
A040	H	H	H	H	H	H	4-CN	4-CN	3,4-Cl <sub>2</sub>	O	m.p. 230°C
A041	H	H	H	H	H	H	4-CN	4-CN	3,5-Cl <sub>2</sub>	O	m.p. 205°C
A042	H	H	H	H	H	H	4-CN	4-CN	4-Br	O	m.p. 208°C
A043	H	H	H	H	H	H	4-CN	4-CN	3-F	O	m.p. 200°C
A044	H	H	H	H	H	H	4-CN	4-CN	4-F	O	m.p. 207°C
A045	H	H	H	H	H	H	4-CN	4-CN	4-CN	S	m.p. 195°C
A046	H	H	H	H	H	H	4-CN	4-CN	4-NO <sub>2</sub>	O	m.p. 231°C
A047	H	H	H	H	H	H	4-CN	4-CN	4-CH <sub>3</sub>	O	m.p. 215°C
A048	H	H	H	H	H	H	4-CN	4-CN	4-C <sub>4</sub> H <sub>7</sub> -t	O	m.p. 213°C
A049	H	H	H	H	H	H	4-CN	4-CN	3-CF <sub>3</sub>	O	m.p. 193°C
A050	H	H	H	H	H	H	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 217°C
A051	H	H	H	H	H	H	4-CN	4-CN	4-OCF <sub>3</sub>	S	m.p. 116°C
A052	H	H	H	H	H	H	4-CN	4-CN	4-OCH <sub>3</sub>	O	m.p. 204°C

- cont'd -

Table 3 (cont'd)

A053	H	H	H	H	H	H	4-CN	4-OC <sub>4</sub> H <sub>7</sub> -t	O	m.p. 204°C
A054	H	H	H	H	H	H	4-CN	4-OCHF <sub>2</sub>	O	m.p. 197°C
A055	H	H	H	H	H	H	4-CN	4-OCHF <sub>2</sub>	S	Paste
A056	H	H	H	H	H	H	4-CN	4-OCF <sub>3</sub>	O	m.p. 214°C
A057	H	H	H	H	H	H	4-CN	4-OCF <sub>3</sub>	O	E-form m.p. 159°C Z-form
A058	H	H	H	H	H	H	4-CN	4-OCH <sub>2</sub> CF <sub>3</sub>	O	m.p. 221°C
A059	H	H	H	H	H	H	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 193°C
A060	H	H	H	H	H	H	4-CN		O	m.p. 206°C
A061	H	H	H	H	H	H	4-CN		O	m.p. 182°C
A062	H	H	H	H	H	H	4-CN		O	m.p. 215°C

- cont'd -

Table 3 (cont'd)

A063	H	H	H	H	H	4-CN	4-O-C <sub>5</sub> H <sub>4</sub> N-CF <sub>3</sub>	O	m.p. 167°C
A064	H	H	H	H	H	4-CN	4-O-C <sub>5</sub> H <sub>3</sub> ClN-CF <sub>3</sub>	O	m.p. 216°C
A065	H	H	H	H	H	4-CN	3,5-Cl <sub>2</sub> -4-O-C <sub>6</sub> H <sub>4</sub> -CF <sub>3</sub>	O	m.p. 228°C
A066	H	H	H	H	H	4-CN	3,5-Cl <sub>2</sub> -4-O-C <sub>6</sub> H <sub>3</sub> Cl-CF <sub>3</sub>	O	m.p. 140°C
A067	H	H	H	H	H	4-CN	4-COOCH <sub>3</sub>	O	m.p. 230°C
A068	H	H	H	H	H	2-NO <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 203°C
A069	H	H	H	H	H	2-NO <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 195°C
A070	H	H	H	H	H	4-NO <sub>2</sub>	H	O	m.p. 194°C
A071	H	H	H	H	H	4-NO <sub>2</sub>	2-Cl	O	m.p. 220°C
A072	H	H	H	H	H	4-NO <sub>2</sub>	3-Cl	O	m.p. 182°C

- cont'd -

Table 3 (cont'd)

A073	H	H	H	H	H	H	4-NO <sub>2</sub>	4-Cl	O	m.p. 222°C
A074	H	H	H	H	H	H	4-NO <sub>2</sub>	4-Cl	S	m.p. 206°C
A075	H	H	H	H	H	H	4-NO <sub>2</sub>	4-F	O	m.p. 206°C
A076	H	H	H	H	H	H	4-NO <sub>2</sub>	3-CF <sub>3</sub>	O	m.p. 197°C
A077	H	H	H	H	H	H	4-NO <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 205°C
A078	H	H	H	H	H	H	4-NO <sub>2</sub>	4-OCF <sub>2</sub>	O	m.p. 209°C
A079	H	H	H	H	H	H	4-NO <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 189°C
A080	H	H	H	H	H	H	4-NO <sub>2</sub>	4-OCF <sub>3</sub>	S	m.p. 139°C
A081	H	H	H	H	H	H	4-NO <sub>2</sub>	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 191°C
A082	H	H	H	H	H	H	4-NO <sub>2</sub>	4-SCF <sub>3</sub>	O	m.p. 200°C
A083	H	H	H	H	H	H	4-CH <sub>3</sub>	4-Cl	O	m.p. 204°C
A084	H	H	H	H	H	H	4-CH <sub>3</sub>	4-F	O	m.p. 192°C
A085	H	H	H	H	H	H	4-CH <sub>3</sub>	3-CF <sub>3</sub>	O	m.p. 205°C
A086	H	H	H	H	H	H	4-CH <sub>3</sub>	4-CF <sub>3</sub>	O	m.p. 204°C
A087	H	H	H	H	H	H	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 186°C

- cont'd -

Table 3 (cont'd)

A088	H	H	H	H	H	H	4-OCH <sub>3</sub>	4-Cl	O	m.p. 191°C
A089	H	H	H	H	H	H	4-OCH <sub>3</sub>	4-CF <sub>3</sub>	O	m.p. 198°C
A090	H	H	H	H	H	H	4-OCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 183°C
A091	H	H	H	H	H	H	4-OCHF <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 162°C
A092	H	H	H	H	H	H	4-OCF <sub>2</sub> CHF <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 161°C
A093	H	H	H	H	H	H	4-OCF <sub>2</sub> CHF <sub>2</sub>	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 185°C
A094	H	H	H	H	H	H	4-OCH <sub>2</sub> CH=CH <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 168°C
A095	H	H	H	H	H	H	4-O-COCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 174°C
A096	H	H	H	H	H	H	4-OSO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 171°C
A097	H	H	H	H	H	H	4-OSO <sub>2</sub> CF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 175°C
A098	H	H	H	H	H	H	4-SCH <sub>3</sub>	4-CF <sub>3</sub>	O	m.p. 189°C
A099	H	H	H	H	H	H	4-SCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 171°C
A100	H	H	H	H	H	H	4-SOCH <sub>3</sub>	3-CH <sub>3</sub>	O	m.p. 195°C
A101	H	H	H	H	H	H	4-SOCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 192°C
A102	H	H	H	H	H	H	4-SO <sub>2</sub> CH <sub>3</sub>	4-Cl	O	m.p. 210°C

- cont'd -

Table 3 (cont'd)

A103	H	H	H	H	H	H	H	4-SO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 196°C
A104	H	H	H	H	H	H	H	4-NH <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 148°C
A105	H	H	H	H	H	H	H	4-NHCOCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 206°C
A106	H	H	H	H	H	H	H	4-NHSO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 210°C
A107	H	H	H	H	H	H	2-Cl	H	4-Cl	O	m.p. 171°C
A108	H	H	H	H	H	H	2-Cl	H	4-CF <sub>3</sub>	O	m.p. 177°C
A109	H	H	H	H	H	H	2-Cl	H	4-OCF <sub>3</sub>	O	m.p. 166°C
A110	H	H	H	H	H	H	3-Cl	H	4-CF <sub>3</sub>	O	m.p. 226°C
A111	H	H	H	H	H	H	3-Cl	H	4-OCF <sub>3</sub>	O	m.p. 212°C
A112	H	H	H	H	H	H	3-Cl	4-Cl	4-CF <sub>3</sub>	O	m.p. 207°C
A113	H	H	H	H	H	H	3-Cl	4-Cl	4-OCF <sub>3</sub>	O	m.p. 201°C
A114	H	H	H	H	H	H	3-Cl	4-F	4-Cl	O	m.p. 207°C
A115	H	H	H	H	H	H	3-Cl	4-F	4-CF <sub>3</sub>	O	m.p. 195°C
A116	H	H	H	H	H	H	3-Cl	4-F	4-OCF <sub>3</sub>	O	m.p. 183°C
A117	H	H	H	H	H	H	3-Cl	4-CN	2,3,4,5,6-F <sub>5</sub>	O	m.p. 183°C


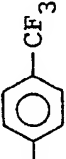
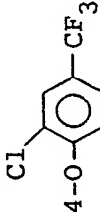
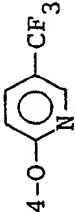
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Table 3 (cont'd)

A118	H	H	H	H	H	3-Cl	4-CN	4-Cl	O	m.p. 206°C
A119	H	H	H	H	H	3-Cl	4-CN	2,3-Cl <sub>2</sub>	O	m.p. 218°C
A120	H	H	H	H	H	3-Cl	4-CN	2,4-Cl <sub>2</sub>	O	m.p. 218°C
A121	H	H	H	H	H	3-Cl	4-CN	2,5-Cl <sub>2</sub>	O	m.p. 221°C
A122	H	H	H	H	H	3-Cl	4-CN	2,6-Cl <sub>2</sub>	O	m.p. 186°C
A123	H	H	H	H	H	3-Cl	4-CN	3,4-Cl <sub>2</sub>	O	m.p. 233°C
A124	H	H	H	H	H	3-Cl	4-CN	3,5-Cl <sub>2</sub>	O	m.p. 215°C
A125	H	H	H	H	H	3-Cl	4-CN	4-Br	O	m.p. 197°C
A126	H	H	H	H	H	3-Cl	4-CN	4-C <sub>4</sub> H <sub>9</sub> -t	O	m.p. 226°C
A127	H	H	H	H	H	3-Cl	4-CN	4-CF <sub>3</sub>	O	m.p. 207°C
A128	H	H	H	H	H	3-Cl	4-CN	4-OCH <sub>3</sub>	O	m.p. 189°C
A129	H	H	H	H	H	3-Cl	4-CN	4-OC <sub>4</sub> H <sub>9</sub> -t	O	m.p. 198°C
A130	H	H	H	H	H	3-Cl	4-CN	4-OCHF <sub>2</sub>	S	m.p. 167°C
A131	H	H	H	H	H	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 187°C
										E-form

- cont'd -

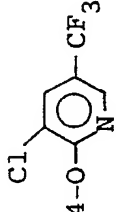
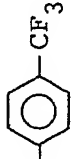
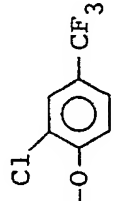
Table 3 (cont'd)

A132	H	H	H	H	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 148°C Z-form
A133	H	H	H	H	3-Cl	4-CN	4-OCF <sub>3</sub>	S	m.p. 199°C
A134	H	H	H	H	3-Cl	4-CN	4-OCH <sub>2</sub> CF <sub>3</sub>	O	m.p. 226°C
A135	H	H	H	H	3-Cl	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 184°C
A136	H	H	H	H	3-Cl	4-CN	3,5-Cl <sub>2</sub> -4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 207°C
A137	H	H	H	H	3-Cl	4-CN	4-OCF <sub>2</sub> CHClF	O	m.p. 196°C
A138	H	H	H	H	3-Cl	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub> CF <sub>3</sub>	O	m.p. 184°C
A139	H	H	H	H	3-Cl	4-CN		O	m.p. 201°C
A140	H	H	H	H	3-Cl	4-CN		O	m.p. 198°C
A141	H	H	H	H	3-Cl	4-CN		O	m.p. 216°C
A142	H	H	H	H	3-Cl	4-CN		O	m.p. 196°C

- cont'd -



Table 3 (cont'd)

A143	H	H	H	H	3-Cl	4-CN		O	m.p. 223°C
A144	H	H	H	H	3-Cl	4-CN		O	m.p. 206°C
A145	H	H	H	H	3-Cl	4-CN		O	m.p. 145°C
A146	H	H	H	H	3-Cl	4-CN	4-SCH <sub>3</sub>	O	m.p. 194°C
A147	H	H	H	H	3-Cl	4-CN	4-SCF <sub>3</sub>	O	m.p. 215°C
A148	H	H	H	H	3-Cl	4-CN	4-SCHF <sub>2</sub>	O	m.p. 195°C
A149	H	H	H	H	3-Cl	4-CN	4-SCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 221°C
A150	H	H	H	H	3-Cl	4-CN	4-SOCH <sub>3</sub>	O	m.p. 216°C
A151	H	H	H	H	3-Cl	4-CN	4-SOCF <sub>3</sub>	O	m.p. 205°C
A152	H	H	H	H	3-Cl	4-CN	4-SOCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 217°C
A153	H	H	H	H	3-Cl	4-CN	4-SO <sub>2</sub> CH <sub>3</sub>	O	m.p. 253°C

- cont'd -

Table 3 (cont'd)

A154	H	H	H	H	3-Cl	4-CN	4-SO <sub>2</sub> CHF <sub>2</sub>	O	m.p. 212°C
A155	H	H	H	H	3-Cl	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 212°C
A156	H	H	H	H	3-Cl	4-CN	4-SO <sub>2</sub> CF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 212°C
A157	H	H	H	H	3-Cl	4-CN	4-COOCH <sub>3</sub>	O	m.p. 216°C
A158	H	H	H	H	4-Cl	H	4-CF <sub>3</sub>	O	m.p. 211°C
A159	H	H	H	H	4-Cl	H	4-OCF <sub>3</sub>	O	m.p. 192°C
A160	H	H	H	H	4-Cl	4-Cl	4-Cl	O	m.p. 210°C
A161	H	H	H	H	4-Cl	4-Cl	4-CF <sub>3</sub>	O	m.p. 184°C
A162	H	H	H	H	4-Cl	4-Cl	4-OCF <sub>3</sub>	O	m.p. 190°C
A163	H	H	H	H	4-Cl	4-F	4-Cl	O	m.p. 201°C
A164	H	H	H	H	4-Cl	4-F	4-CF <sub>3</sub>	O	m.p. 195°C
A165	H	H	H	H	4-Cl	4-F	4-OCF <sub>3</sub>	O	m.p. 174°C
A166	H	H	H	H	4-Cl	4-CN	4-Cl	O	m.p. 221°C
A167	H	H	H	H	4-Cl	4-CN	4-CF <sub>3</sub>	O	m.p. 216°C
A168	H	H	H	H	4-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 182°C

- cont'd -

Table 3 (cont'd)

Al69	H	H	H	H	H	4-Cl	4-CN	4-OCF <sub>3</sub>	S	m.p. 193°C
Al70	H	H	H	H	H	4-Cl	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 201°C
Al71	H	H	H	H	H	4-Cl	4-NO <sub>2</sub>	4-Cl	O	m.p. 217°C
Al72	H	H	H	H	H	4-Cl	4-NO <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 213°C
Al73	H	H	H	H	H	4-Cl	4-NO <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 206°C
Al74	H	H	H	H	H	3,4-Cl <sub>2</sub>	H	4-Cl	O	m.p. 212°C
Al75	H	H	H	H	H	3,4-Cl <sub>2</sub>	H	4-CF <sub>3</sub>	O	m.p. 206°C
Al76	H	H	H	H	H	3,4-Cl <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 193°C
Al77	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-CN	4-Cl	O	m.p. 226°C
Al78	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 212°C
Al79	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 193°C
Al80	H	H	H	H	H	3,5-Cl <sub>2</sub>	H	4-Cl	O	m.p. 239°C
Al81	H	H	H	H	H	3,5-Cl <sub>2</sub>	H	4-CF <sub>3</sub>	O	m.p. 227°C
Al82	H	H	H	H	H	3,5-Cl <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 227°C
Al83	H	H	H	H	H	3,5-Cl <sub>2</sub>	4-CN	4-Cl	O	m.p. 228°C

- cont'd -

Table 3 (cont'd)

A184	H	H	H	H	H	3,5-Cl <sub>2</sub>	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 213°C
A185	H	H	H	H	H	3,5-Cl <sub>2</sub>	4-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 206°C
A186	H	H	H	H	H	3-Br	H	H	4-Cl	O	m.p. 191°C
A187	H	H	H	H	H	3-Br	H	H	4-CF <sub>3</sub>	O	m.p. 228°C
A188	H	H	H	H	H	3-Br	H	H	4-OCF <sub>3</sub>	O	m.p. 209°C
A189	H	H	H	H	H	3-Br	4-CN	4-CN	4-Cl	O	m.p. 205°C
A190	H	H	H	H	H	3-Br	4-CN	4-CN	2,3-Cl <sub>2</sub>	O	m.p. 223°C
A191	H	H	H	H	H	3-Br	4-CN	4-CN	2,4-Cl <sub>2</sub>	O	m.p. 233°C
A192	H	H	H	H	H	3-Br	4-CN	4-CN	2,6-Cl <sub>2</sub>	O	m.p. 194°C
A193	H	H	H	H	H	3-Br	4-CN	4-CN	3,4-Cl <sub>2</sub>	O	m.p. 220°C
A194	H	H	H	H	H	3-Br	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 197°C
A195	H	H	H	H	H	3-Br	4-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 176°C
A196	H	H	H	H	H	3-Br	4-CN	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 183°C
A197	H	H	H	H	H	3-Br	4-CN	4-CN	4-OCF <sub>2</sub> CHClF	O	m.p. 186°C
A198	H	H	H	H	H	3-Br	4-CN	4-CN	4-OCF <sub>2</sub> CHFCF <sub>3</sub>	O	m.p. 188°C

- cont'd -

Table 3 (cont'd)

A199	H	H	H	H	H	3-Br	4-CN	4-CN	4-SCHF <sub>2</sub>	O	m.p. 218°C
A200	H	H	H	H	H	3-Br	4-CN	4-CN	4-SCF <sub>3</sub>	O	m.p. 206°C
A201	H	H	H	H	H	3-Br	4-CN	4-CN	4-SOCHF <sub>2</sub>	O	m.p. 221°C
A202	H	H	H	H	H	3-Br	4-CN	4-CN	4-SOCF <sub>3</sub>	O	m.p. 216°C
A203	H	H	H	H	H	3-Br	4-CN	4-CN	4-SO <sub>2</sub> CHF <sub>2</sub>	O	m.p. 193°C
A204	H	H	H	H	H	3-Br	4-CN	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 215°C
A205	H	H	H	H	H	4-Br	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	4-Cl	O	m.p. 204°C
A206	H	H	H	H	H	4-Br	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 192°C
A207	H	H	H	H	H	4-Br	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 197°C
A208	H	H	H	H	H	2-F	H	H	4-Cl	O	m.p. 175°C
A209	H	H	H	H	H	2-F	H	H	4-CF <sub>3</sub>	O	m.p. 177°C
A210	H	H	H	H	H	2-F	H	H	4-OCF <sub>3</sub>	O	m.p. 173°C
A211	H	H	H	H	H	2-F	4-CN	4-CN	4-Cl	O	m.p. 180°C
A212	H	H	H	H	H	2-F	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 196°C
A213	H	H	H	H	H	2-F	4-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 170°C

- cont'd -

Table 3 (cont'd)

A214	H	H	H	H	H	H	H	4-Cl	O	m.p. 206°C
A215	H	H	H	H	H	H	H	4-CF <sub>3</sub>	O	m.p. 223°C
A216	H	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 200°C
A217	H	H	H	H	H	H	4-Cl	4-CF <sub>3</sub>	O	m.p. 209°C
A218	H	H	H	H	H	H	4-Cl	4-OCF <sub>3</sub>	O	m.p. 191°C
A219	H	H	H	H	H	H	4-CN	4-Cl	O	m.p. 208°C
A220	H	H	H	H	H	H	4-CN	4-CF <sub>3</sub>	O	m.p. 216°C
A221	H	H	H	H	H	H	4-CN	4-OCF <sub>3</sub>	O	m.p. 202°C
A222	H	H	H	H	H	H	H	4-Cl	O	m.p. 203°C
A223	H	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 191°C
A224	H	H	H	H	H	H	4-CN	4-Cl	O	m.p. 222°C
A225	H	H	H	H	H	H	4-CN	4-CF <sub>3</sub>	O	m.p. 185°C
A226	H	H	H	H	H	H	4-CN	4-OCF <sub>3</sub>	O	m.p. 184°C
A227	H	H	H	H	H	H	4-F	4-CF <sub>3</sub>	O	m.p. 199°C
A228	H	H	H	H	H	H	4-F	4-OCF <sub>3</sub>	O	m.p. 178°C

- cont'd -

Table 3 (cont'd)

A229	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 187°C
A230	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-Cl	O	m.p. 232°C
A231	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-CF <sub>3</sub>	O	m.p. 202°C
A232	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-OCF <sub>3</sub>	O	m.p. 210°C
A233	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-Cl	O	m.p. 209°C
A234	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-CF <sub>3</sub>	O	m.p. 220°C
A235	H	H	H	H	H	4-F	4-F	4-F	4-F	4-F	4-F	4-OCF <sub>3</sub>	O	m.p. 204°C
A236	H	H	H	H	H	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	4-Cl	O	m.p. 218°C
A237	H	H	H	H	H	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 208°C
A238	H	H	H	H	H	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	3,5-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 211°C
A239	H	H	H	H	H	3-I	3-I	3-I	3-I	3-I	3-I	4-Cl	O	m.p. 213°C
A240	H	H	H	H	H	3-I	3-I	3-I	3-I	3-I	3-I	4-CF <sub>3</sub>	O	m.p. 205°C
A241	H	H	H	H	H	3-I	3-I	3-I	3-I	3-I	3-I	4-OCF <sub>3</sub>	O	m.p. 201°C
A242	H	H	H	H	H	3-I	3-I	3-I	3-I	3-I	3-I	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 196°C
A243	H	H	H	H	H	2-CH <sub>3</sub>	2-CH <sub>3</sub>	2-CH <sub>3</sub>	2-CH <sub>3</sub>	2-CH <sub>3</sub>	2-CH <sub>3</sub>	4-Cl	O	m.p. 121°C

- cont'd -

Table 3 (cont'd)

A244	H	H	H	H	H	2-CH <sub>3</sub>	H	H	4-CF <sub>3</sub>	O	m.p. 135°C
A245	H	H	H	H	H	2-CH <sub>3</sub>	H	H	4-OCF <sub>3</sub>	O	m.p. 160°C
A246	H	H	H	H	H	3-CH <sub>3</sub>	H	H	4-Cl	O	m.p. 185°C
A247	H	H	H	H	H	3-CH <sub>3</sub>	H	H	4-CF <sub>3</sub>	O	m.p. 193°C
A248	H	H	H	H	H	3-CH <sub>3</sub>	H	H	4-OCF <sub>3</sub>	O	m.p. 198°C
A249	H	H	H	H	H	3-CH <sub>3</sub>	4-CN	H	4-Cl	O	m.p. 200°C
A250	H	H	H	H	H	3-CH <sub>3</sub>	4-CN	H	4-CF <sub>3</sub>	O	m.p. 194°C
A251	H	H	H	H	H	3-CH <sub>3</sub>	4-CN	H	4-OCF <sub>3</sub>	O	m.p. 189°C
A252	H	H	H	H	H	4-CH <sub>3</sub>	H	H	4-Cl	O	m.p. 206°C
A253	H	H	H	H	H	4-CH <sub>3</sub>	H	H	4-OCF <sub>3</sub>	O	m.p. 194°C
A254	H	H	H	H	H	4-C <sub>4</sub> H <sub>9</sub> -t	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	H	4-Cl	O	m.p. 122°C
A255	H	H	H	H	H	4-C <sub>4</sub> H <sub>9</sub> -t	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	H	4-CF <sub>3</sub>	O	m.p. 202°C
A256	H	H	H	H	H	4-C <sub>4</sub> H <sub>9</sub> -t	3,4-(OCH <sub>3</sub> ) <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 200°C
A257	H	H	H	H	H	3-CF <sub>3</sub>	H	H	4-Cl	O	m.p. 206°C
A258	H	H	H	H	H	3-CF <sub>3</sub>	H	H	4-CF <sub>3</sub>	O	m.p. 192°C

- cont'd -






Table 3 (cont'd)

A259	H	H	H	H	H	3-CF <sub>3</sub>	H	4-OCF <sub>3</sub>	O	m.p. 210°C
A260	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 188°C
A261	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 191°C
A262	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	S	m.p. 149°C
A263	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 183°C
A264	H	H	H	H	H	3-CF <sub>3</sub>	4-OCF <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 149°C
A265	H	H	H	H	H	3-CF <sub>3</sub>	4-OSO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 173°C
A266	H	H	H	H	H	3,5-(CF <sub>3</sub> ) <sub>2</sub>	H	4-Cl	O	m.p. 233°C
A267	H	H	H	H	H	3,5-(CF <sub>3</sub> ) <sub>2</sub>	H	4-CF <sub>3</sub>	O	m.p. 227°C
A268	H	H	H	H	H	3-CN	4-CN	4-Cl	O	m.p. 229°C
A269	H	H	H	H	H	3-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 224°C
A270	H	H	H	H	H	3-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 218°C
A271	H	H	H	H	H	4-CN	4-CN	4-Cl	O	m.p. 246°C
A272	H	H	H	H	H	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 247°C
A273	H	H	H	H	H	4-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 238°C

- cont'd -

Table 3 (cont'd)

A274	H	H	H	H	3-OCH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 194°C
A275	H	H	H	H	4-OCH <sub>3</sub>	H	4-Cl	O	m.p. 201°C
A276	H	H	H	H	4-OCH <sub>3</sub>	H	4-CF <sub>3</sub>	O	m.p. 217°C
A277	H	H	H	H	4-OCH <sub>3</sub>	H	4-OCF <sub>3</sub>	O	m.p. 210°C
A278	H	H	H	H	3-OC <sub>3</sub> H <sub>7-i</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 177°C
A279	H	H	H	H	3-OC <sub>3</sub> H <sub>7-i</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 180°C
A280	H	H	H	H		4-CN	4-Cl	O	m.p. 182°C
A281	H	H	H	H		4-CN	4-CF <sub>3</sub>	O	m.p. 168°C
A282	H	H	H	H		4-CN	4-OCF <sub>3</sub>	O	m.p. 171°C
A283	H	H	H	H	3-OCHF <sub>2</sub>	H	4-Cl	O	m.p. 185°C
A284	H	H	H	H	3-OCHF <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 182°C
A285	H	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 188°C
A286	H	H	H	H	4-OCHF <sub>2</sub>	H	4-Cl	O	m.p. 194°C
A287	H	H	H	H	4-OCHF <sub>2</sub>	H	4-CF <sub>3</sub>	O	m.p. 204°C
A288	H	H	H	H	4-OCHF <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 202°C

- cont'd -

Table 3 (cont'd)

A289	H	H	H	H	H	4-OCHF <sub>2</sub>	H	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 213°C
A290	H	H	H	H	H	4-OCHF <sub>2</sub>	H	4-SCF <sub>3</sub>	O	m.p. 208°C
A291	H	H	H	H	H	4-OCHF <sub>2</sub>	H	4-SOCF <sub>3</sub>	O	m.p. 204°C
A292	H	H	H	H	H	4-OCF <sub>2</sub> CHF <sub>2</sub>	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 175°C
A293	H	H	H	H	H	3-OCH <sub>2</sub> O-4	4-CN	4-Cl	O	m.p. 206°C
A294	H	H	H	H	H	3-OCH <sub>2</sub> O-4	4-CN	4-CF <sub>3</sub>	O	m.p. 182°C
A295	H	H	H	H	H	3-OCH <sub>2</sub> O-4	4-CN	4-OCF <sub>3</sub>	O	m.p. 180°C
A296	H	H	H	H	H	2-CH=CHCH=CH-3	4-CN	4-Cl	O	m.p. 211°C
A297	H	H	H	H	H	2-CH=CHCH=CH-3	4-CN	4-CF <sub>3</sub>	O	m.p. 200°C
A298	H	H	H	H	H	2-CH=CHCH=CH-3	4-CN	4-OCF <sub>3</sub>	O	m.p. 199°C
A299	H	H	H	H	H	2-CH=CHCH=CH-3	4-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 195°C
A300	CH <sub>3</sub>	H	H	H	H	H	H	H	O	m.p. 113°C
A301	CH <sub>3</sub>	H	H	H	H	H	H	4-Cl	O	m.p. 132°C
A302	CH <sub>3</sub>	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 108°C

- cont'd -

Table 3 (cont'd)

A303	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	H	O	m.p. 111°C
A304	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	H	O	m.p. 117°C
A305	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	H	O	m.p. 108°C
A306	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	H	O	m.p. 98°C
A307	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	3,4-Cl <sub>2</sub>	O	Paste
A308	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-Br	O	m.p. 85°C
A309	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-CH <sub>3</sub>	O	Paste
A310	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-CF <sub>3</sub>	O	m.p. 148°C
A311	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-OCH <sub>3</sub>	O	Paste
A312	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 115°C EZ-form
A313	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 95°C E-form
A314	H	CH <sub>3</sub>	H	H	H	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 66°C Z-form
A315	H	CH <sub>3</sub>	H	H	H	H	H	H	H	4-Cl	4-Cl	O	m.p. 121°C

- cont'd -

Table 3 (cont'd)

A316	H	CH <sub>3</sub>	H	H	H	4-Cl	4-Cl	3,4-Cl <sub>2</sub>	O	Paste
A317	H	CH <sub>3</sub>	H	H	H	4-Cl	4-Cl	3-CF <sub>3</sub>	O	Paste
A318	H	CH <sub>3</sub>	H	H	H	4-Cl	4-Cl	4-OCF <sub>3</sub>	O	m.p. 105°C
A319	H	CH <sub>3</sub>	H	H	3-Cl	4-CN	4-CN	4-Cl	O	m.p. 140°C
A320	H	CH <sub>3</sub>	H	H	3-Cl	4-CN	4-CN	4-CF <sub>3</sub>	O	m.p. 127°C
A321	H	CH <sub>3</sub>	H	H	3-Cl	4-CN	4-CN	4-OCF <sub>3</sub>	O	m.p. 98°C
A322	H	CH <sub>3</sub>	H	H	4-Cl	H	H	2-Cl	O	Paste
A323	H	CH <sub>3</sub>	H	H	4-Cl	H	H	3-Cl	O	Paste
A324	H	CH <sub>3</sub>	H	H	4-Cl	H	H	4-Cl	O	m.p. 109°C
A325	H	CH <sub>3</sub>	H	H	4-Cl	H	H	4-CF <sub>3</sub>	O	m.p. 119°C
A326	H	CH <sub>3</sub>	H	H	4-Cl	H	H	4-OCF <sub>3</sub>	O	Paste
A327	H	CH <sub>3</sub>	H	H	4-F	H	H	4-OCF <sub>3</sub>	O	Paste
A328	H	CH <sub>3</sub>	H	H	4-CH <sub>3</sub>	H	H	4-Cl	O	Paste
A329	H	CH <sub>3</sub>	H	H	4-CH <sub>3</sub>	H	H	4-OCF <sub>3</sub>	O	Paste
A330	H	H	OH	H	H	H	H	H	O	m.p. 167°C

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Table 3 (cont'd)

A331	H	H	OH	H	H	H	H	4-Cl	O	m.p. 188°C
A332	H	H	OH	H	H	H	H	4-CF <sub>3</sub>	O	m.p. 176°C
A333	H	H	OH	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 170°C
A334	H	H	OH	H	H	H	4-Cl	4-Cl	O	Paste
A335	H	H	OH	H	H	H	4-Cl	4-OCF <sub>3</sub>	O	m.p. 185°C E-form
A336	H	H	OH	H	H	H	4-Cl	4-OCF <sub>3</sub>	O	m.p. 95°C Z-form
A337	H	H	OH	H	H	H	4-CN	4-Cl	O	Paste
A338	H	H	OH	H	H	H	4-CN	4-OCF <sub>3</sub>	O	m.p. 113°C
A339	H	H	OH	H	2-Cl	H	2-Cl	4-Cl	O	Paste
A340	H	H	OH	H	2-Cl	H	2-Cl	4-OCF <sub>3</sub>	O	m.p. 76°C
A341	H	H	OH	H	3-Cl	H	3-Cl	H	O	m.p. 142°C
A342	H	H	OH	H	3-Cl	H	3-Cl	4-Cl	O	m.p. 149°C
A343	H	H	OH	H	3-Cl	H	3-Cl	4-CF <sub>3</sub>	O	m.p. 141°C

- cont'd -

Table 3 (cont'd)

A344	H	H	OH	H	3-Cl	3-Cl	4-OCF <sub>3</sub>	O	m.p. 146°C
A345	H	H	OH	H	4-Cl	4-Cl	3-Cl	O	m.p. 81°C
A346	H	H	OH	H	4-Cl	4-Cl	4-Cl	O	m.p. 59°C
A347	H	H	OH	H	4-Cl	4-Cl	4-CF <sub>3</sub>	O	Paste
A348	H	H	OH	H	4-Cl	4-Cl	4-OCF <sub>3</sub>	O	Paste
A349	H	H	OH	H	2,4-Cl <sub>2</sub>	2,4-Cl <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 72°C
A350	H	H	OH	H	2,4-Cl <sub>2</sub>	2,4-Cl <sub>2</sub>	3,4-Cl <sub>2</sub>	O	m.p. 100°C
A351	H	H	OH	H	4-F	4-F	4-Cl	O	m.p. 88°C
A352	H	H	OH	H	4-F	4-F	4-OCF <sub>3</sub>	O	m.p. 168°C
A353	H	H	OH	H	4-CH <sub>3</sub>	4-CH <sub>3</sub>	4-Cl	O	m.p. 180°C
A354	H	H	OH	H	4-CH <sub>3</sub>	4-CH <sub>3</sub>	4-CF <sub>3</sub>	O	m.p. 184°C
A355	H	H	OH	H	4-CH <sub>3</sub>	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 182°C
A356	H	H	OH	H	4-OCH <sub>3</sub>	4-OCH <sub>3</sub>	4-Cl	O	m.p. 139°C
A357	H	H	OH	H	4-OCH <sub>3</sub>	4-OCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 142°C
A358	H	H	OH	H	4-CH <sub>3</sub>	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	S	m.p. 178°C

- cont'd -


Table 3 (cont'd)

A359	H	H	OH	H	H	4-N(CH <sub>3</sub> ) <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 167°C
A360	H	H	CH <sub>3</sub>	H	H		H	4-Cl	O	m.p. 164°C
A361	H	H	CH <sub>3</sub>	H	H		H	4-CF <sub>3</sub>	O	m.p. 150°C
A362	H	H	CH <sub>3</sub>	H	H		H	4-CF <sub>3</sub>	O	m.p. 132°C
A363	H	H	CH <sub>3</sub>	H	H		H	4-OCF <sub>3</sub>	S	m.p. 118°C
A364	H	H	OCH <sub>3</sub>	H	H		H	3-Cl	O	m.p. 197°C
A365	H	H	OCH <sub>3</sub>	H	H		H	4-Cl	O	m.p. 183°C
A366	H	H	OCH <sub>3</sub>	H	H		H	3-CF <sub>3</sub>	O	m.p. 192°C
A367	H	H	OCH <sub>3</sub>	H	H		H	4-CF <sub>3</sub>	O	m.p. 185°C
A368	H	H	OCH <sub>3</sub>	H	H		H	4-OCF <sub>3</sub>	O	m.p. 181°C
A369	H	H	OC <sub>3</sub> H <sub>7-i</sub>	H	H		H	4-Cl	O	m.p. 155°C
A370	H	H	OC <sub>3</sub> H <sub>7-i</sub>	H	H		H	4-CF <sub>3</sub>	O	m.p. 209°C
A371	H	H	OC <sub>3</sub> H <sub>7-i</sub>	H	H		H	4-OCF <sub>3</sub>	O	m.p. 193°C
A372	H	H	OC <sub>4</sub> H <sub>9-i</sub>	H	H		H	4-Cl	O	m.p. 176°C
A373	H	H	OC <sub>4</sub> H <sub>9-i</sub>	H	H		H	4-OCF <sub>3</sub>	O	m.p. 184°C

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


Table 3 (cont'd)

A374	H	H	OCOCH <sub>3</sub>	H	H	H	4-OCF <sub>3</sub>	O	m.p. 182°C
A375	H	H	O-CO- 	H	H	H	4-OCF <sub>3</sub>	O	m.p. 168°C
A376	H	H	OH	CH <sub>3</sub>	H	H	4-Cl	O	m.p. 115°C
A377	H	H	OH	CH <sub>3</sub>	H	H	4-OCF <sub>3</sub>	O	m.p. 130°C
A378	H	H		=O	H	H	4-CF <sub>3</sub>	O	m.p. 150°C
A379	H	H		=O	H	H	4-OCF <sub>3</sub>	O	m.p. 132°C
A380	H	H	H	H	H	2,4-F <sub>2</sub>	4-Cl	O	m.p. 199°C
A381	H	H	H	H	H	2,4-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 173°C
A382	H	H	H	H	H	3,4-F <sub>2</sub>	4-Cl	O	m.p. 203°C
A383	H	H	H	H	H	3,4-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 189°C
A384	H	H	H	H	H	3,4-F <sub>2</sub>	4-SCF <sub>3</sub>	O	m.p. 207°C
A385	H	H	H	H	H	3,4-F <sub>2</sub>	4-SOCF <sub>3</sub>	O	m.p. 188°C
A386	H	H	H	H	H	3,4-F <sub>2</sub>	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 194°C
A387	H	H	H	H	H	3,5-F <sub>2</sub>	4-Cl	O	m.p. 205°C
A388	H	H	H	H	H	3,5-F <sub>2</sub>	4-Br	O	m.p. 201°C

- cont'd -

Table 3 (cont'd)

A389	H	H	H	H	H	H	3,5-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 196°C
A390	H	H	H	H	H	H	4-Cl	4-OC <sub>4</sub> H <sub>9</sub> -t	O	m.p. 186°C
A391	H	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-Cl	O	m.p. 208°C
A392	H	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 215°C
A393	H	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 186°C
A394	H	H	H	H	H	H	3,4-Cl <sub>2</sub>	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 187°C
A395	H	H	H	H	H	H	4-CF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 196°C
A396	H	H	H	H	H	H		4-OCF <sub>3</sub>	O	m.p. 170°C
A397	H	H	H	H	H	H	4-NHCHO	4-OCF <sub>3</sub>	O	m.p. 193°C
A398	H	H	H	H	H	H	4-NHCONHC <sub>2</sub> H <sub>5</sub>	4-OCF <sub>3</sub>	O	m.p. 209°C
A399	H	H	H	H	H	H	4-NO <sub>2</sub>	4-SOCF <sub>3</sub>	O	Glass-like amorphous substance
A400	H	H	H	H	H	H	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 168°C
A401	H	H	H	H	H	H	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 204°C

- cont'd -

Table 3 (cont'd)

A402	H	H	H	H	H	H	H	4-CH <sub>2</sub> CF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 169°C
A403	H	H	H	H	H	H	H	4-SCHF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 166°C
A404	H	H	H	H	H	H	H	4-SOCHF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 177°C
A405	H	H	H	H	3-F	3-F	3-F	4-CN	4-SCF <sub>3</sub>	O	m.p. 214°C
A406	H	H	H	H	3-F	3-F	3-F	4-CN	4-SOCF <sub>3</sub>	O	m.p. 228°C
A407	H	H	H	H	3-F	3-F	3-F	4-SO <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	4-Cl	O	m.p. 234°C
A408	H	H	H	H	3-F	3-F	3-F	4-SO <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 194°C
A409	H	H	H	H	3-F	3-F	3-F	4-CN	4-OCF <sub>2</sub> Br	O	m.p. 186°C
A410	H	H	H	H	4-F	4-F	4-F	4-CN	4-SCF <sub>3</sub>	O	m.p. 221°C
A411	H	H	H	H	4-F	4-F	4-F	4-CN	4-SOCF <sub>3</sub>	O	m.p. 224°C
A412	H	H	H	H	4-F	4-F	4-F	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 165°C
A413	H	H	H	H	3-Cl	3-Cl	3-Cl	4-CN	2,3,4-Cl <sub>3</sub>	O	m.p. 237°C
A414	H	H	H	H	3-Cl	3-Cl	3-Cl	4-CN	2,3,4,5-Cl <sub>4</sub>	O	m.p. 255°C
A415	H	H	H	H	3-Cl	3-Cl	3-Cl	4-CN	4-I	O	m.p. 207°C
A416	H	H	H	H	3-Cl	3-Cl	3-Cl	4-CN	4-C <sub>6</sub> H <sub>13-n</sub>	O	m.p. 173°C

- cont'd -

Table 3 (cont'd)

A417	H	H	H	H	H	3-Cl	4-CN	4-COCH <sub>3</sub>	O	m.p. 218°C
A418	H	H	H	H	H	3-Cl	4-CN	3-Cl-4-OCF <sub>2</sub> CHF <sub>3</sub>	O	m.p. 211°C
A419	H	H	H	H	H	3-Cl	4-CN	4-O-COCH <sub>3</sub>	O	m.p. 177°C
A420	H	H	H	H	H	3-Cl	4-CN	4-OSO <sub>2</sub> CF <sub>3</sub>	O	m.p. 199°C
A421	H	H	H	H	H	3-Cl	4-CN	4-SOCF <sub>3</sub>	O	m.p. 157°C
A422	H	H	H	H	H	3-Cl	2-Cl-4-CN	4-CF <sub>3</sub>	O	m.p. 199°C
A423	H	H	H	H	H	3-Cl	2-Cl-4-CN	4-OCF <sub>3</sub>	O	m.p. 188°C
A424	H	H	H	H	H	3-Cl	2-Cl-4-CN	4-SCF <sub>3</sub>	O	m.p. 197°C
A425	H	H	H	H	H	3-Cl	3-Cl-4-CN	4-OCF <sub>3</sub>	O	m.p. 180°C
A426	H	H	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-Cl	O	m.p. 209°C
A427	H	H	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-OCF <sub>3</sub>	O	m.p. 164°C
A428	H	H	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SCF <sub>3</sub>	O	m.p. 189°C
A429	H	H	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SOCF <sub>3</sub>	O	m.p. 207°C
A430	H	H	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 205°C


- cont'd -

Table 3 (cont'd)

A431	H	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-Cl	O	m.p. 209°C
A432	H	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-OCF <sub>3</sub>	O	m.p. 199°C
A433	H	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SCF <sub>3</sub>	O	m.p. 213°C
A434	H	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SOCF <sub>3</sub>	O	m.p. 180°C
A435	H	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 152°C
A436	H	H	H	H	3-Cl	3,4-(CN) <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 211°C
A437	H	H	H	H	3-Cl	4-COOCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 160°C
A438	H	H	H	H	3-Cl	4-OH	4-OCF <sub>3</sub>	O	m.p. 193°C
A439	H	H	H	H	3-Cl	4-OCHF <sub>2</sub>	4-CF <sub>3</sub>	O	m.p. 181°C
A440	H	H	H	H	3-Cl	4-OCHF <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 170°C
A441	H	H	H	H	3-Cl	4-OCHF <sub>2</sub>	4-SCF <sub>3</sub>	O	m.p. 193°C
A442	H	H	H	H	3-Cl	4-OSO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 195°C
A443	H	H	H	H	3-Cl	4-OSO <sub>2</sub> CF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 173°C
A444	H	H	H	H	3-Br	4-CN	2,3,4-Cl <sub>3</sub>	O	m.p. 247°C
A445	H	H	H	H	3-Br	4-CN	2,3,4,5-Cl <sub>4</sub>	O	m.p. 250°C

- cont'd -

Table 3 (cont'd)

A446	H	H	H	H	H	3-Br	4-CN	4-C <sub>6</sub> H <sub>13</sub> -n	O	m.p. 169°C
A447	H	H	H	H	H	3-Br	4-CN	3-Cl-4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 228°C
A448	H	H	H	H	H	3-CHF <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 177°C
A449	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>2</sub> Br	O	m.p. 172°C
A450	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 215°C
A451	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SOCF <sub>3</sub>	O	m.p. 210°C
A452	H	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 225°C
A453	H	H	H	H	H	4-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 211°C
A454	H	H	H	H	H	3-F-5-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 196°C
A455	H	H	H	H	H	3-CH <sub>2</sub> OCH <sub>3</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 197°C
A456	H	H	H	H	H	3-CH <sub>2</sub> OCH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 190°C
A457	H	H	H	H	H		4-CN	4-OCF <sub>3</sub>	O	m.p. 169°C
A458	H	H	H	H	H	3-OH	4-CN	4-OCF <sub>3</sub>	O	m.p. 224°C

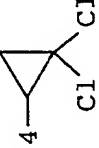
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Table 3 (cont'd)

A459	H	H	H	H	H	3-OCH <sub>2</sub> CH=CH <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 160°C
A460	H	H	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 188°C
A461	H	H	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 204°C
A462	H	H	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-SOCF <sub>3</sub>	O	m.p. 195°C
A463	H	H	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 206°C
A464	H	H	H	H	H	3-OCF <sub>3</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 159°C
A465	H	H	H	H	H	3-OCF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 171°C
A466	H	H	H	H	H	3-OCF <sub>3</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 202°C
A467	H	H	H	H	H	3-OCF <sub>3</sub>	4-CN	4-SOCF <sub>3</sub>	O	m.p. 200°C
A468	H	H	H	H	H	3-OCH <sub>2</sub> COCH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 198°C
A469	H	H	H	H	H	3-OCH <sub>2</sub> CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 172°C
A470	H	H	H	H	H	3-O-COC <sub>3</sub> H <sub>5</sub> -c	4-CN	4-OCF <sub>3</sub>	O	m.p. 200°C
A471	H	H	H	H	H	3-O-CON(CH <sub>3</sub> ) <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 197°C
A472	H	H	H	H	H	3-O-CO <sub>2</sub> CH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 197°C
A473	H	H	H	H	H	3-OSO <sub>2</sub> CH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 180°C

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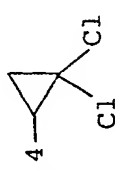
Table 3 (cont'd)

A474	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SC <sub>3</sub> F <sub>7</sub> -n	O	m.p. 201°C
A475	H	H	H	H	3-CF <sub>3</sub>	4-CN		O	m.p. 248°C
A476	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SOC <sub>3</sub> F <sub>7</sub> -n	O	m.p. 207°C
A477	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-SO <sub>2</sub> C <sub>3</sub> F <sub>7</sub> -n	O	m.p. 231°C
A478	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 152°C Z-form
A479	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-Cl	O	m.p. 165°C
A480	H	H	H	H	3-CF <sub>3</sub>	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 184°C
A481	H	H	H	H	4-F	4-NO <sub>2</sub>	4-Cl	S	m.p. 178°C
A482	H	H	H	H	3-F	4-CN	4-CH <sub>3</sub>	S	m.p. 148°C
A483	H	H	H	H	H	3-CH=CH-CH=N-4	4-OCF <sub>3</sub>	O	m.p. 214°C
A484	H	H	H	H	H	3-CH=CH-CH=N-4	4-OCF <sub>3</sub>	O	m.p. > 214°C Hydro-chloride

- cont'd -



Table 3 (cont'd)

A485	H	H	H	H	H	H	3-CH=CH-CH=N-4	4-ClF	O	m.p. 210°C
A486	H	H	H	H	H	H	4-CN		O	m.p. 221°C

In the table, -c denotes an alicyclic compound and m.p. denotes melting point.

Table 4 shows <sup>1</sup>-NMR data of the compounds having physical properties as paste listed in Table 3.

Table 4

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No.	$^1\text{H-NMR}(\text{CDCl}_3/\text{TMS}, \delta \text{ value, ppm.})$
A055	3.88+4.23(s, 2H), 6.52+6.54(t, 1H), 6.95+7.77(m, 13H), 8.73+8.98+9.20+9.39(s, 2H). (Mixture of E- and Z-forms)
A307	2.70(s, 3H), 3.87(s, 2H), 6.90-7.60(m, 13H), 8.23(bs, 1H).
A309	2.23(s, 3H), 3.17(s, 3H), 4.20(s, 2H), 6.50-7.83(m, 15H).
A311	2.73+3.20(s, 3H), 3.70(s, 3H), 3.90+4.23(s, 2H), 6.60-8.00(m, 14H), 8.17(bs, 1H). (Mixture of E- and Z-forms)
A316	2.60+3.20(s, 3H), 3.87+4.20(s, 2H), 6.27-8.27(m, 13H). (Mixture of E- and Z-forms)
A317	2.73+3.23(s, 3H), 3.90+4.23(s, 2H), 6.73-8.13(m, 13H), 8.40(bs, 1H). (Mixture of E- and Z-forms)
A322	3.23(s, 3H), 4.20(s, 2H), 6.67-8.43(m, 13H), 8.77(bs, 1H).
A323	2.73+3.23(s, 3H), 3.87+4.20(s, 2H), 6.80-8.00(m, 14H). (Mixture of E- and Z-forms)

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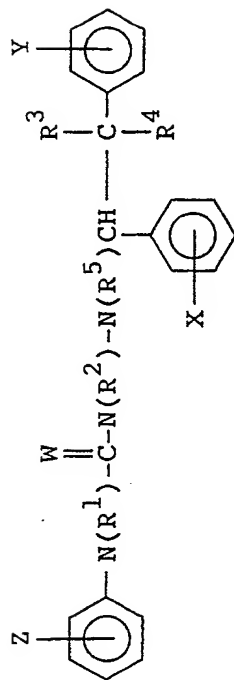
Table 4 (cont'd)

5	A326	2.73+3.20(s, 3H), 3.87+4.20(s, 2H), 6.43-7.93(m, 13H), 8.00(bs, 1H). (Mixture of E- and Z-forms)
10	A327	2.73(s, 3H), 3.87(s, 1H), 6.73-7.90(m, 13H), 8.30(bs, 1H).
15	A328	2.23+2.33(s, 3H), 2.70+3.17(s, 3H), 3.87+4.17(s, 2H), 6.43-7.90(m, 13H). (Mixture of E- and Z-forms)
20	A329	2.30(s, 2H), 3.17(s, 3H), 4.17(s, 2H), 6.83-8.30(m, 14H).
25	A334	6.29(s, 1H), 7.65-7.92(m, 13H), 9.14(bs, 1H), 10.70(bs, 1H), (DMSO-d <sub>6</sub> )
30	A337	3.88(bs, 1H), 3.87(s, 1H), 6.91-7.55(m, 13H), 7.73(s, 1H), 8.13(bs, 1H).
35	A339	3.72(bs, 1H), 6.08(s, 1H), 6.77-7.68(m, 12H), 8.17(bs, 1H), 10.58(bs, 1H).
40	A347	3.75(bs, 1H), 5.60(d, 1H), 6.94-7.61(m, 12H), 8.18(s, 1H), 10.80(s, 1H).
45	A348	3.75(bs, 1H), 5.31(d, 1H), 6.92-7.65(m, 12H), 8.13(s, 1H), 10.75(s, 1H).
50	A399	4.31(s, 2H), 7.31-8.14(m, 13H), 8.63(s, 1H), 9.15(s, 1H).

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(I'') or (I''')

Table 5 (Wherein each of R<sup>1</sup> and R<sup>4</sup> is a hydrogen atom.)

No.	R <sup>2</sup>	R <sup>3</sup>	R <sup>5</sup>	X	Y	Z	W	Physical properties
B001	H	H	H	H	H	4-Cl	O	m.p. 211°C
B002	H	H	H	H	H	4-OCF <sub>3</sub>	O	m.p. 194°C
B003	H	H	H	H	4-Cl	4-OCF <sub>3</sub>	O	m.p. 209°C
B004	H	H	H	H	4-Cl	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 202°C
B005	H	H	H	H	4-Cl	4-O-C <sub>6</sub> H <sub>4</sub> -CF <sub>3</sub>	O	m.p. 215°C
B006	H	H	H	H	4-CN	4-OCF <sub>3</sub>	O	m.p. 204°C



- cont'd -

Table 5 (cont'd)

B007	H	H	H	H	H	H	4-NHCOCH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 206°C
B008	H	H	H	H	H	H	4-NO <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 188°C
B009	H	H	H	H	H	H	4-OCHF <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 202°C
B010	H	H	H	H	3-F	3-F	4-Cl	4-OCF <sub>3</sub>	O	m.p. 203°C
B011	H	H	H	H	4-F	4-F	4-Cl	4-OCF <sub>3</sub>	O	m.p. 207°C
B012	H	H	H	H	3-Cl	3-Cl	4-Cl	4-CF <sub>3</sub>	O	m.p. 189 °C
B013	H	H	H	H	3-Cl	3-Cl	4-Cl	4-OCF <sub>3</sub>	O	m.p. 176°C
B014	H	H	H	H	3-Cl	3-Cl	4-CN	4-CF <sub>3</sub>	O	m.p. 198°C
B015	H	H	H	H	3-Cl	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 193°C
B016	H	H	H	H	3-Cl	3-Cl	4-CN	4-OCF <sub>2</sub> CHF <sub>3</sub>	O	m.p. 164°C
B017	H	H	H	H	3-Cl	3-Cl	4-CN	4-OC <sub>4</sub> H <sub>9</sub> -t	O	m.p. 186°C
B018	H	H	H	H	3-Cl	3-Cl	4-CN	4-SCF <sub>3</sub>	O	m.p. 177°C
B019	H	H	H	H	3-Cl	3-Cl	4-CN	4-SOCF <sub>3</sub>	O	m.p. 178°C
B020	H	H	H	H	3-Cl	3-Cl	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 170°C
B021	H	H	H	H	4-Cl	4-Cl	4-Cl	4-CF <sub>3</sub>	O	m.p. 195°C


- cont'd -

Table 5 (cont'd)

B022	H	H	H	4-Cl	4-Cl	4-Cl	4-OCF <sub>3</sub>	O	m.p. 165°C
B023	H	H	H	4-Cl	4-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 210°C
B024	H	H	H	3-Br	3-Br	4-CN	4-OCF <sub>3</sub>	O	m.p. 187°C
B025	H	H	H	3-CF <sub>3</sub>	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 165°C
B026	H	H	H	3-CF <sub>3</sub>	3-CF <sub>3</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 164°C
B027	H	H	H	4-OCHF <sub>2</sub>	4-OCHF <sub>2</sub>	H	4-Cl	O	m.p. 192°C
B028	H	H	H	4-OCHF <sub>2</sub>	4-OCHF <sub>2</sub>	H	4-OCF <sub>3</sub>	O	m.p. 217°C
B029	H	H	H	4-OCHF <sub>2</sub>	4-OCHF <sub>2</sub>	H	4-SCF <sub>3</sub>	O	m.p. 209°C
B030	H	H	H	3-O- 	3-O- 	4-CN	4-OCF <sub>3</sub>	O	m.p. 164°C
B031	H	H	H	H	H	4-Cl	4-OCF <sub>3</sub>	S	m.p. 171°C
B032	H	H	H	3-Cl	3-Cl	4-CN	4-OCF <sub>3</sub>	S	m.p. 149°C
B033	H	H	H	4-Cl	4-Cl	4-CN	4-OCF <sub>3</sub>	S	m.p. 195°C
B034	H	H	H	3-CF <sub>3</sub>	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	S	m.p. 209°C
B035	H	H	COCH <sub>3</sub>	3-Cl	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 178°C

- cont'd -

Table 5 (cont'd)

B036	H	H		3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 221°C
B037	H	H	CONHC <sub>2</sub> H <sub>5</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 201°C
B038	H	OH	H	H	H	4-CF <sub>3</sub>	O	m.p. 200°C
B039	H	OH	H	H	H	4-OCF <sub>3</sub>	O	m.p. 190°C
B040	H	OCH <sub>3</sub>	H	H	H	4-Cl	O	m.p. 195°C
B041	H	OCH <sub>3</sub>	H	H	H	4-OCF <sub>3</sub>	O	m.p. 183°C
B042	H	OCH <sub>3</sub>	H	H	H	4-OCF <sub>3</sub>	O	m.p. 186°C
B043	CH <sub>3</sub>	H	H	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 156°C
B044	H	H	H	H	4-F	4-CF <sub>3</sub>	O	m.p. 211°C
B045	H	H	H	H	4-F	4-OCF <sub>3</sub>	O	m.p. 209°C
B046	H	H	H	H	2,4-F <sub>2</sub>	4-Cl	O	m.p. 229°C
B047	H	H	H	H	2,4-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 212°C
B048	H	H	H	H	3,4-F <sub>2</sub>	Cl	O	m.p. 201°C
B049	H	H	H	H	3,4-F <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 170°C

- cont'd -

Table 5 (cont'd)

B050	H	H	H	H	H	3,4-F <sub>2</sub>	4-SCF <sub>3</sub>	O	m.p. 163°C
B051	H	H	H	H	H	3,4-F <sub>2</sub>	4-SOCF <sub>3</sub>	O	m.p. 163°C
B052	H	H	H	H	H	3,4-F <sub>2</sub>	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 182°C
B053	H	H	H	H	H	3,5-F <sub>2</sub>	4-Cl	O	m.p. 185°C
B054	H	H	H	H	H	3,5-F <sub>2</sub>	4-Br	O	m.p. 194°C
B055	H	H	H	H	H	4-Br	4-Cl	O	m.p. 233°C
B056	H	H	H	H	H	4-Br	4-CF <sub>3</sub>	O	m.p. 227°C
B057	H	H	H	H	H	4-Br	4-OCF <sub>3</sub>	O	m.p. 201°C
B058	H	H	H	H	H	4-CH <sub>3</sub>	4-CF <sub>3</sub>	O	m.p. 218°C
B059	H	H	H	H	H	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 201°C
B060	H	H	H	H	H	4-CF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 215°C
B061	H	H	H	H	H	3-CN	4-CF <sub>3</sub>	O	m.p. 186°C
B062	H	H	H	H	H	3-CN	4-OCF <sub>3</sub>	O	m.p. 176°C
B063	H	H	H	H	H	3-CN	4-OCF <sub>2</sub> CHF <sub>2</sub>	O	m.p. 153°C
B064	H	H	H	H	H	4-NH <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 188°C

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
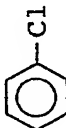


Table 5 (cont'd)

B065	H	H	H	H	H	2-NO <sub>2</sub>	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 197°C
B066	H	H	H	H	H	4-NO <sub>2</sub>	4-SCF <sub>3</sub>	4-SCF <sub>3</sub>	O	m.p. 188°C
B067	H	H	H	H	H	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 206°C
B068	H	H	H	H	H	4-OCF <sub>3</sub>	4-SCF <sub>3</sub>	4-SCF <sub>3</sub>	O	m.p. 181°C
B069	H	H	H	H	H	4-SCF <sub>2</sub>	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 195°C
B070	H	H	H	H	3-F	4-CN	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 189°C
B071	H	H	H	COCH <sub>3</sub>	3-F	4-CN	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 193°C
B072	H	H	H	COC <sub>4</sub> H <sub>9</sub> -t	3-F	4-CN	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 218°C
B073	H	H	H	H	3-F	4-CN	4-OCF <sub>2</sub> Br	4-OCF <sub>2</sub> Br	O	m.p. 201°C
B074	H	H	H	H	3-F	4-CN	4-SCF <sub>3</sub>	4-SCF <sub>3</sub>	O	m.p. 189°C
B075	H	H	H	H	3-F	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 166°C
B076	H	H	H	H	3-F	4-SO <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	4-Cl	4-Cl	O	m.p. 216°C
B077	H	H	H	H	3-F	4-SO <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 214°C
B078	H	H	H	H	4-F	4-F	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 174°C
B079	H	H	H	H	4-F	4-CN	4-OCF <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 194°C

- cont'd -

Table 5 (cont'd)

B080	H	H	H	H	4-F	4-CN	4-SCF <sub>3</sub>	O	m.p. 211°C
B081	H	H	H	H	4-F	4-CN	4-SOCF <sub>3</sub>	O	m.p. 198°C
B082	H	H	H	H	4-F	4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 177°C
B083	H	H	H	H	3-Cl		4-OCF <sub>3</sub>	O	m.p. 207°C
B084	H	H	H	H	3-Cl	4-CN	4-I	O	m.p. 218°C
B085	H	H	H	COC <sub>2</sub> H <sub>5</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 202°C
B086	H	H	H	COC <sub>3</sub> H <sub>7-n</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 142°C
B087	H	H	H	COC <sub>3</sub> H <sub>5-c</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 242°C
B088	H	H	H	COC <sub>4</sub> H <sub>9-t</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 132°C
B089	H	H	H	COC <sub>9</sub> H <sub>19-n</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 163°C
B090	H	H	H	COCH <sub>2</sub> Cl	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 191°C
B091	H	H	H	CONH- 	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 210°C
B092	H	H	H	CO <sub>2</sub> CH <sub>3</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 199°C

- cont'd -

Table 5 (cont'd)

B093	H	H	H	3-Cl	4-CN	4-OSO <sub>2</sub> CF <sub>3</sub>	O	m.p. 207°C
B094	H	H	H	3-Cl	2-Cl-4-CN	4-CF <sub>3</sub>	O	m.p. 203°C
B095	H	H	H	3-Cl	2-Cl-4-CN	4-OCF <sub>3</sub>	O	m.p. 196°C
B096	H	H	H	3-Cl	2-Cl-4-CN	4-SCF <sub>3</sub>	O	m.p. 205°C
B097	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-Cl	O	m.p. 183°C
B098	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-OCF <sub>3</sub>	O	m.p. 191°C
B099	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SCF <sub>3</sub>	O	m.p. 192°C
B100	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SOCF <sub>3</sub>	O	m.p. 180°C
B101	H	H	H	3-Cl	2-CH <sub>3</sub> -4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 195°C
B102	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-Cl	O	m.p. 210°C
B103	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-OCF <sub>3</sub>	O	m.p. 189°C
B104	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SCF <sub>3</sub>	O	m.p. 179°C
B105	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SOCF <sub>3</sub>	O	m.p. 188°C
B106	H	H	H	3-Cl	3-CH <sub>3</sub> -4-CN	4-SO <sub>2</sub> CF <sub>3</sub>	O	m.p. 191°C
B107	H	H	H	3-Cl	4-(CN) <sub>2</sub>	4-OCF <sub>3</sub>	O	m.p. 208°C


- cont'd -

Table 5 (cont'd)

B108	H	H	H	H	3-Cl	4-OCF <sub>3</sub>	4-CF <sub>3</sub>	0	m.p. 184°C
B109	H	H	H	H	3-Cl	4-OCHF <sub>2</sub>	4-OCF <sub>3</sub>	0	m.p. 172°C
B110	H	H	H	H	3-Cl	4-OCHF <sub>2</sub>	4-SCF <sub>3</sub>	0	m.p. 158°C
B111	H	H	H	H	3-Cl	4-OSO <sub>2</sub> CH <sub>3</sub>	4-OCF <sub>3</sub>	0	m.p. 185°C
B112	H	H	H	H	3-Cl	4-OSO <sub>2</sub> CF <sub>3</sub>	4-OCF <sub>3</sub>	0	m.p. 193°C
B113	H	H	H	H	3-Br	4-CN	4-C <sub>6</sub> H <sub>13</sub> -n	0	m.p. 183°C
B114	H	H	H	COCH <sub>3</sub>	3-Br	4-CN	4-OCF <sub>3</sub>	0	m.p. 198°C
B115	H	H	H	COC <sub>2</sub> H <sub>5</sub>	3-Br	4-CN	4-OCF <sub>3</sub>	0	m.p. 200°C
B116	H	H	H	COC <sub>4</sub> H <sub>9</sub> -t	3-Br	4-CN	4-OCF <sub>3</sub>	0	m.p. 230°C
B117	H	H	H	H	3-CHF <sub>2</sub>	4-CN	4-OCF <sub>3</sub>	0	Glass-like amorphous substance
B118	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	0	m.p. 131°C - isomer
B119	H	H	H	H	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	0	m.p. 126°C + isomer
B120	H	H	H	COCH <sub>3</sub>	3-CF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	0	m.p. 191°C


- cont'd -

Table 5 (cont'd)

B121	H	H	$\text{COC}_3\text{H}_7\text{-i}$	$3\text{-CF}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 208°C
B122	H	H	$\text{COC}_4\text{H}_9\text{-t}$	$3\text{-CF}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 183°C
B123	H	H	<div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center;">   CONH </div> <div style="margin: 0 10px;"> <math>\text{OCF}_3</math> </div> </div>	$3\text{-CF}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 251°C
B124	H	H	H	$3\text{-CF}_3$	4-CN	$4\text{-OCF}_2\text{Br}$	O	m.p. 190°C
B125	H	H	H	$3\text{-CF}_3$	4-CN	$4\text{-SOCF}_3$	O	Glass-like amorphous substance
B126	H	H	H	$3\text{-CF}_3$	4-CN	$4\text{-SO}_2\text{CF}_3$	O	Glass-like amorphous substance
B127	H	H	H	$4\text{-CF}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 189°C
B128	H	H	H	$3\text{-CH}_2\text{OCH}_3$	4-CN	4-CF <sub>3</sub>	O	m.p. 153°C
B129	H	H	H	$3\text{-CH}_2\text{OCH}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 146°C
B130	H	H	H	$3\text{-OCH}_3$	4-CN	4-OCF <sub>3</sub>	O	m.p. 166°C
B131	H	H	H	$3\text{-OC}_3\text{H}_7\text{-i}$	4-CN	4-OCF <sub>3</sub>	O	m.p. 147°C
B132	H	H	H	$3\text{-OCHF}_2$	4-CN	4-OCF <sub>3</sub>	O	m.p. 118°C

- cont'd -

Table 5 (cont'd)

B133	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 118°C
B134	H	H	H	3-OCHF <sub>2</sub>	4-CN	4-SOCF <sub>3</sub>	O	Glass-like amorphous substance
B135	H	H	H	3-OCF <sub>3</sub>	4-CN	4-CF <sub>3</sub>	O	m.p. 178°C
B136	H	H	H	3-OCF <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	m.p. 147°C
B137	H	H	H	3-OCF <sub>3</sub>	4-CN	4-SCF <sub>3</sub>	O	m.p. 156°C
B138	H	H	H	3-OCF <sub>3</sub>	4-CN	4-SOCF <sub>3</sub>	O	Glass-like amorphous substance
B139	H	H	H	3-OCH <sub>2</sub> CO <sub>2</sub> CH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	Glass-like amorphous substance
B140	H	H	H		4-CN	4-OCF <sub>3</sub>	O	m.p. 154°C
B141	H	H	H	3-OCO <sub>2</sub> CH <sub>3</sub>	4-CN	4-OCF <sub>3</sub>	O	Glass-like amorphous substance
B142	H	H	H	H	3-CN	4-OCF <sub>3</sub>	S	m.p. 120°C

- cont'd -

Table 5 (cont'd)

B143	H	H	H	4-F	4-NO <sub>2</sub>	4-Cl	S	m.p. 183°C
B144	H	H	H	3-CF <sub>3</sub>	4-CH <sub>3</sub>	4-OCF <sub>3</sub>	O	m.p. 166°C
B145	H	H	COCO-OC <sub>2</sub> H <sub>5</sub>	3-Cl	4-CN	4-OCF <sub>3</sub>	O	m.p. 192°C
B146	H	H	H	H	3-CH=CH-CH=N-4	4-OCF <sub>3</sub>	S	m.p. > 300°C Hydro- chloride

Compounds B041 and B042 are diastereomers, and the Rf value of compound B041 is higher than that of compound B042. M.p. in the "physical properties" column denotes melting point.

Table 6 shows <sup>1</sup>-NMR data of the compounds having physical properties as glass like amorphous substance listed in Table 5.

Table 6

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No.	<sup>1</sup> H-NMR(CDCl <sub>3</sub> /TMS, δ value, ppm.)
B117	3.07(dd, 1H), 3.18(dd, 1H), 4.06-4.18(m, 2H), 6.02(s, 1H), 6.62(t, 1H), 7.06-7.61(m, 12H), 7.73(s, 1H).
B125	3.12(dd, 1H), 3.23(dd, 1H), 4.12-4.32(m, 2H), 6.13(bs, 1H), 7.24-7.93(m, 12H), 8.08(bs, 1H).
B126	3.11(dd, 1H), 3.23(dd, 1H), 4.13-4.28(m, 2H), 5.97(s, 1H), 7.25-7.75(m, 12H), 7.90-8.00(bs, 1H).
B134	3.05(dd, 1H), 3.18(dd, 1H), 4.05-4.15(m, 1H), 4.39(d, 1H), 6.46(t, 1H), 6.49(bs, 1H), 6.98-7.67(m, 12H), 8.04(s, 1H).
B138	3.04(dd, 1H), 3.16(dd, 1H), 4.03-4.21(m, 2H), 6.15(s, 1H), 6.95-7.65(m, 12H), 7.80(bs, 1H).
B139	3.07(dd, 1H), 3.14(dd, 1H), 3.81(s, 3H), 3.97-4.11(m, 2H), 4.62(s, 2H), 5.72(s, 1H), 6.79-7.63(m, 12H), 7.73(s, 1H).

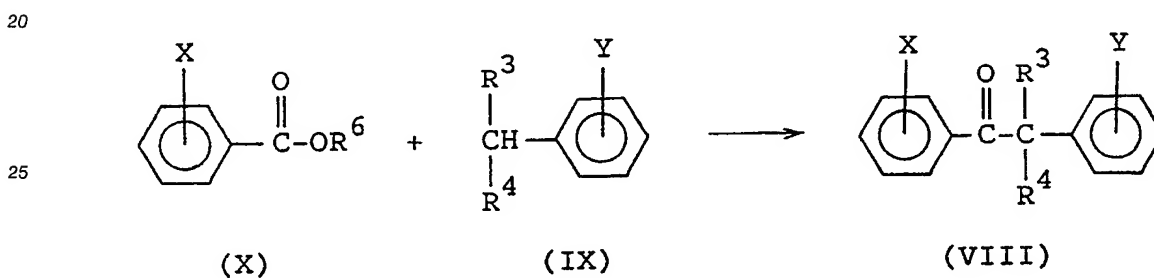
- cont'd -



Table 6 (cont'd)

5	B141	3.05(dd, 1H), 3.14(dd, 1H), 3.90(s, 3H), 3.96-4.16(m, 2H), 5.84(s, 1H), 10 6.69-7.61(m, 12H), 7.70(s, 1H).
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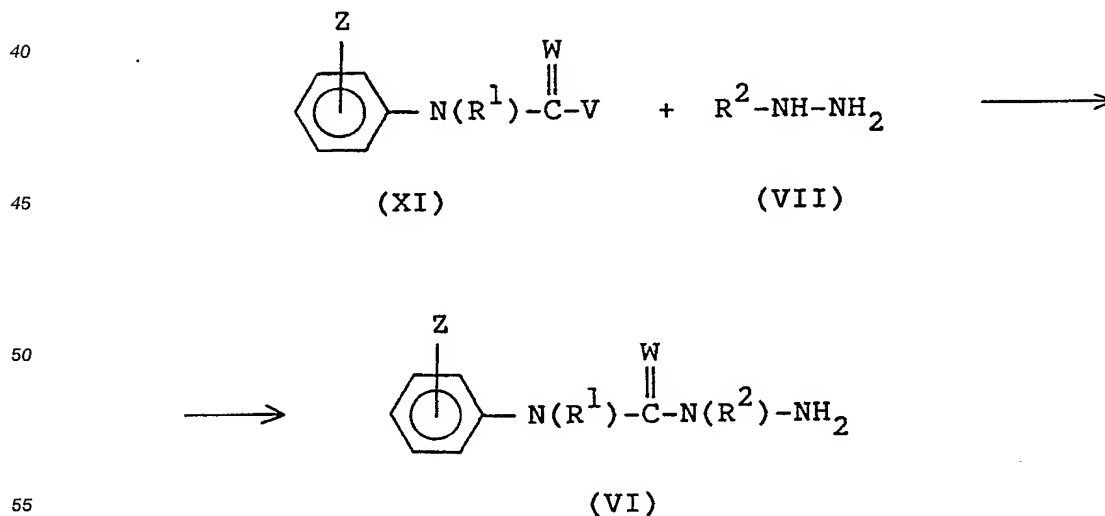
15 As the compound of the general formula (VIII), i.e., the starting compound for producing the hydrazinecarboxamide derivative of the general formula (I) of the present invention, there may be used either commercially available one or one which is produced, for example, by the production process illustrated below.



30 wherein R<sup>3</sup>, R<sup>4</sup>, X and Y have the same meanings as those defined above, and R<sup>6</sup> is a lower alkyl group.

That is, a compound of the general formula (VIII) can be produced by condensation reaction of a benzoic acid ester of the general formula (X) with a compound of the general formula (IX) in the presence of an inert solvent and a base.

35 The compound of the general formula (VI) can be produced, for example, by the production process illustrated below.



wherein R<sup>1</sup>, R<sup>2</sup>, Z and W have the same meanings as those defined above, and V is a halogen atom or a

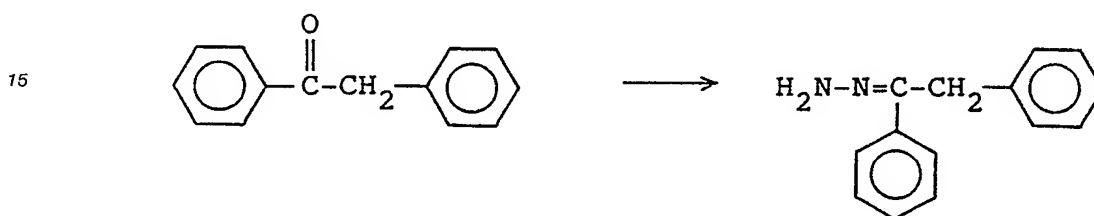
leaving group such as a lower alkoxy group or an imidazole group.

That is, a compound of the general formula (VI) can be produced by reacting a compound of the general formula (XI) with a hydrazine derivative of the general formula (VII) in the presence of an inert solvent and a base.

5 Typical examples of the present invention are described below but should not be construed as limiting the scope of the invention.

#### Example 1

##### 10 1-1. Production of benzyl phenyl ketone hydrazone (compound No. V-1)

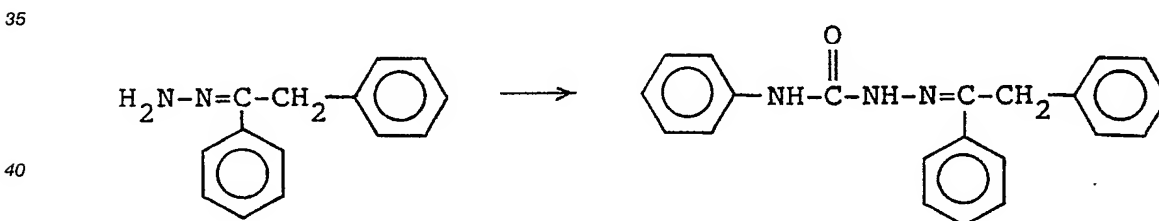


In 100 ml of ethanol was dissolved 5.0 g (26 mmoles) of benzyl phenyl ketone, followed by adding thereto 20 ml of hydrazine hydrate, and the reaction was carried out with stirring at a reaction temperature of 30° to 40° C for 6 hours.

25 After completion of the reaction, the solvent was removed by distillation under reduced pressure from the reaction solution containing the desired compound, and the residue was purified by a silica gel column chromatography (eluent, ethyl acetate : n-hexane = 1 : 4) to obtain 3.7 g of the desired compound as crystals.

30 Physical properties: m.p. 55° C. Yield: 69%.

##### 1-2. Production of 2-(1,2-diphenylethylidene)-N-phenylhydrazinecarboxamide (compound No. A001)



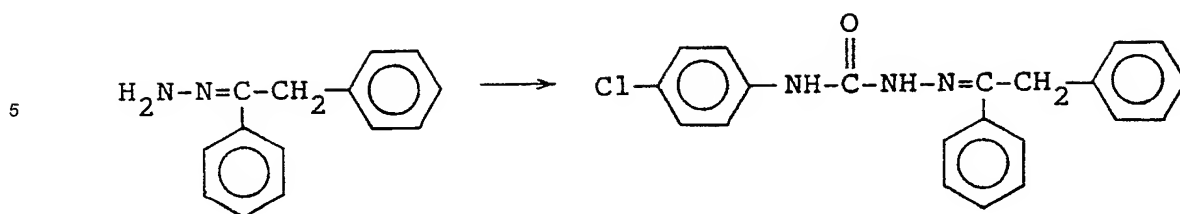
45 In 30 ml of tetrahydrofuran was dissolved 0.50 g (2.4 mmoles) of benzyl phenyl ketone hydrazone, followed by adding thereto 0.5 ml of triethylamine and 0.28 g (2.4 mmoles) of phenyl isocyanate, and the reaction was carried out at room temperature for 3 hours.

After completion of the reaction, the reaction solution containing the desired compound was concentrated under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, chloroform) to obtain 0.47 g of the desired compound as crystals.

50 Physical properties: m.p. 181° C. Yield: 60%.

#### Example 2

##### 55 Production of N-(4-chlorophenyl)-2-(1,2-diphenylethylidene)hydrazinecarboxamide (compound No. A004)



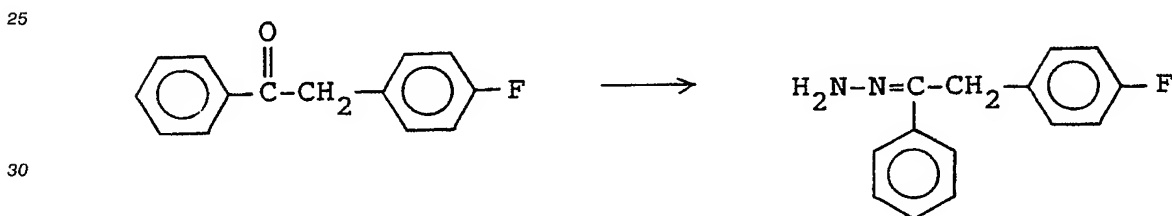
In 30 ml of tetrahydrofuran was dissolved 0.62 g (3.0 mmoles) of benzyl phenyl ketone hydrazone, followed by adding thereto a drop of triethylamine and 0.45 g (3.0 mmoles) of 4-chlorophenyl isocyanate, and the reaction was carried out at room temperature for 3 hours.

15 After completion of the reaction, the solvent was removed by distillation under reduced pressure from the reaction solution containing the desired compound, and the crude crystals precipitated were washed with ether to obtain 0.90 g of the desired compound as crystals.

Physical properties: m.p. 199 °C. Yield: 84%.

### 20 Example 3

#### 3-1. Production of 4-fluorobenzylphenyl ketone hydrazone (compound No. V-2)



35 In 50 ml of ethanol was dissolved 3.0 g (14 mmoles) of 4-fluorobenzylphenyl ketone, followed by adding thereto 3 ml of hydrazine hydrate and 10 mg of p-toluenesulfonic acid, and the reaction was carried out with heating under reflux for 2 hours.

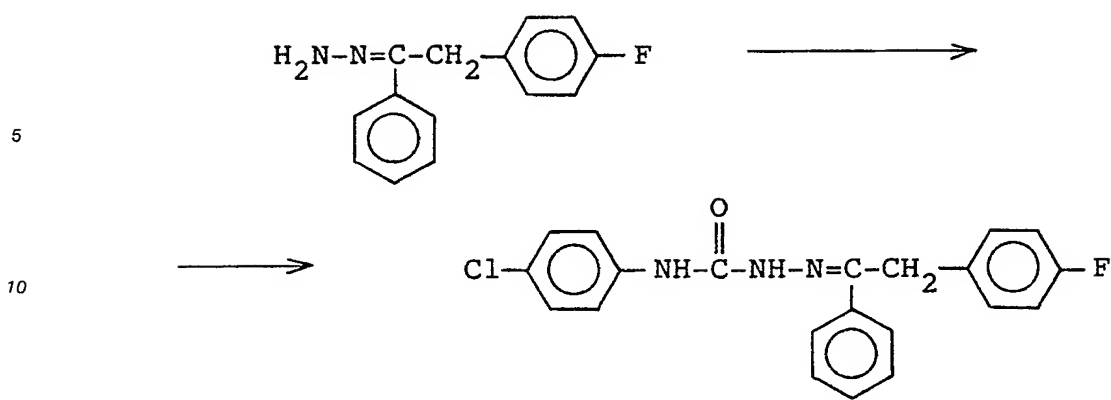
After completion of the reaction, the excess hydrazine hydrate and the ethanol were distilled off under reduced pressure. Water was added to the residue and the desired compound was extracted with ether.  
40 The ether layer was washed with water and dried over anhydrous magnesium sulfate, after which the ether was removed to obtain 3.0 g of the desired compound as paste.

Physical properties: paste. Yield: 93%.

#### 45 3-2. Production of N-(4-chlorophenyl)-2-[2-(4-fluorophenyl)-1-phenylethylidene]hydrazinecarboxamide (compound No. A029)

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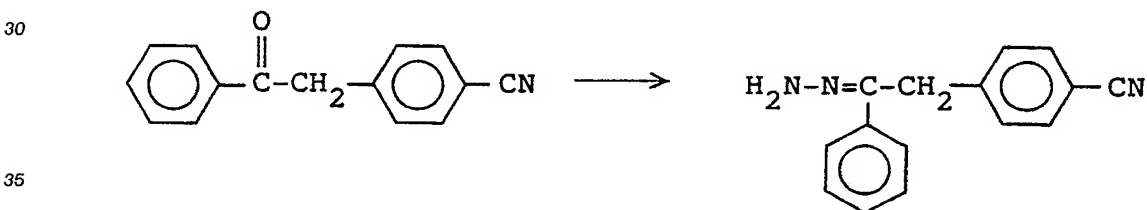
In 50 ml of tetrahydrofuran was dissolved 0.80 g (3.5 mmoles) of 4-fluorobenzylphenyl ketone hydrazone, followed by adding thereto 0.53 g (3.5 mmoles) of 4-chlorophenyl isocyanate, and the reaction was carried out at room temperature for 3 hours.

After completion of the reaction, the reaction solution containing the desired compound was concentrated under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, chloroform) to obtain 0.9 g of the desired compound as crystals.

Physical properties: m.p. 213 °C. Yield: 68%.

#### Example 4

##### 4-1. Production of 4-cyanobenzylphenyl ketone hydrazone (compound No. V-3)

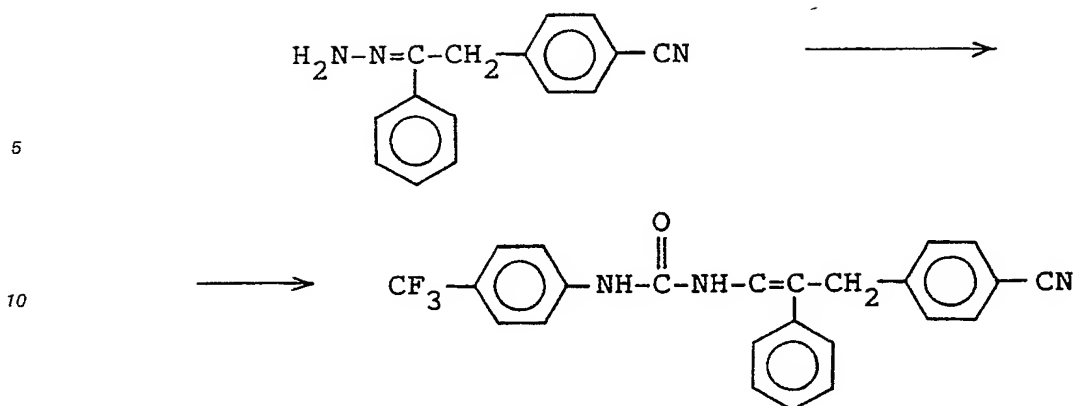


In 200 ml of ethanol was dissolved 5.0 g (24 mmoles) of 4-cyanobenzylphenyl ketone, followed by adding thereto 15 ml of hydrazine hydrate and 15 mg of p-toluenesulfonic acid, and the reaction was carried out with heating under reflux for 4 hours.

After completion of the reaction, the excess hydrazine hydrate and the ethanol were distilled off under reduced pressure. Water was added to the residue and the desired compound was extracted with ether. The ether layer was washed with water and dried over anhydrous magnesium sulfate, after which the ether was removed to obtain 4.4 g of the desired compound as crystals.

Physical properties: m.p. 91 °C. Yield: 83%.

##### 4-2. Production of 2-[2-(4-cyanophenyl)-1-phenylethylidene]-N-(4-trifluoromethylphenyl)hydrazinecarboxamide (compound No. A050)

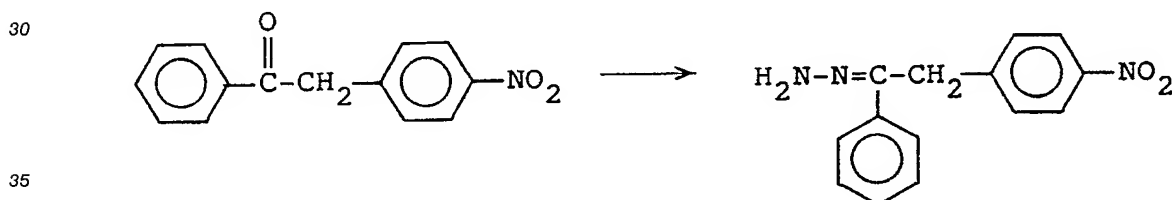


In 30 ml of tetrahydrofuran was dissolved 1.0 g (4.4 mmoles) of 4-cyanobenzylphenyl ketone hydrazone, followed by adding thereto 0.81 g (4.0 mmoles) of 4-trifluoromethylphenyl isocyanate, and the reaction was carried out at room temperature for 2 hours.

After completion of the reaction, the reaction solution containing the desired compound was concentrated under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, chloroform) to obtain 0.85 g of the desired compound as crystals. Physical properties: m.p. 217 °C. Yield: 50%.

#### Example 5

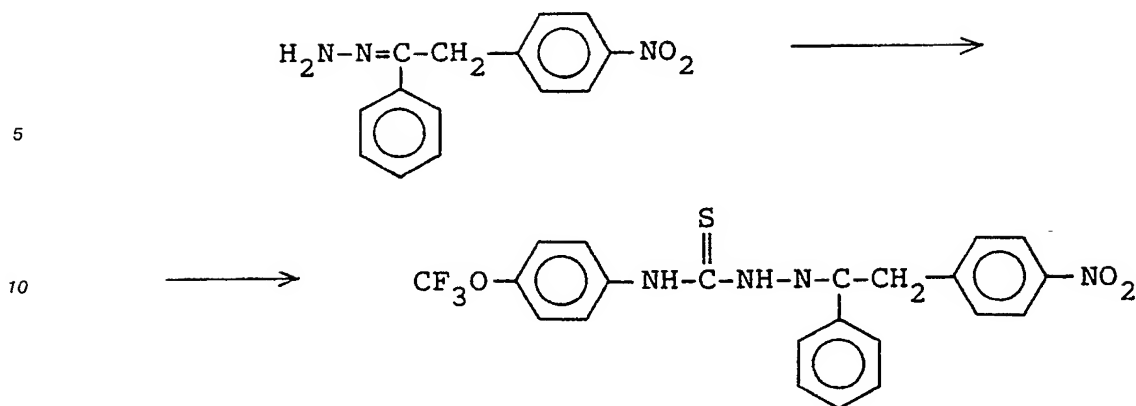
##### 5-1. Production of 4-nitrobenzylphenyl ketone hydrazone (compound No. V-4)



In 300 ml of ethanol was dissolved 5.0 g (21 mmoles) of 4-nitrobenzylphenyl ketone, followed by adding thereto 10 ml of hydrazine hydrate and 20 mg of p-toluenesulfonic acid, and the reaction was carried out at 60 °C for 2 hours.

After completion of the reaction, the excess hydrazine hydrate and the ethanol were distilled off under reduced pressure. Water was added to the residue and the desired compound was extracted with ethyl acetate. The ethyl acetate layer was washed with water and dried over anhydrous magnesium sulfate, after which the ethyl acetate was removed to obtain 4.9 g of the desired compound as crystals. Physical properties: m.p. 72 °C. Yield: 93%.

##### 5-2. Production of 2-[2-(4-nitrophenyl)-1-phenyl-ethylidene]-N-(4-trifluoromethoxyphenyl)-hydrazinecarbothioamide (compound No. A080)

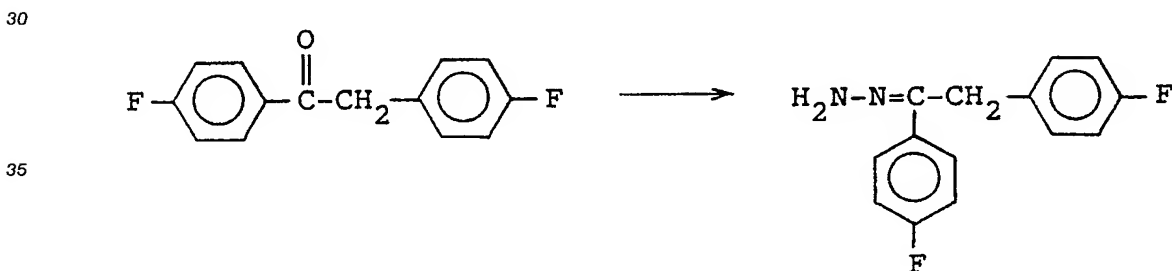


In 30 ml of tetrahydrofuran was dissolved 0.80 g (3.1 mmoles) of 4-nitrobenzylphenyl ketone hydrazone, followed by adding thereto 0.62 g (2.8 mmoles) of 4-trifluoromethoxyphenyl isothiocyanate and three drops of triethylamine, and the reaction was carried out with heating under reflux for 5 hours. After completion of the reaction, the reaction solution containing the desired compound was concentrated under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, chloroform) to obtain 0.65 g of the desired compound as crystals.

Physical properties: m.p. 139 °C. Yield: 49%.

#### 25 Example 6

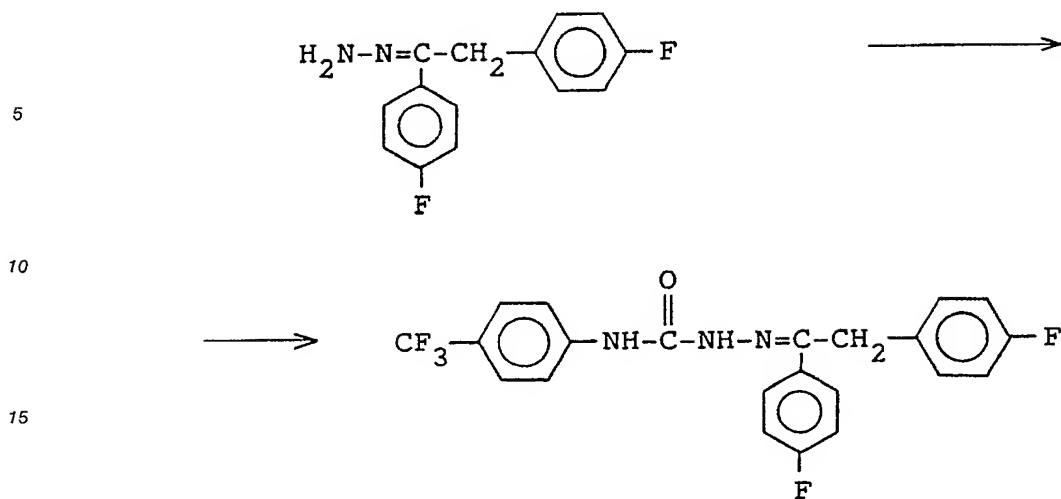
##### 6-1. Production of 4-fluorobenzyl-4-fluorophenyl-ketone hydrazone (compound No. V-5)



In 50 ml of ethanol was dissolved 4.0 g (17 mmoles) of 4-fluorobenzyl-4-fluorophenylketone, followed by adding thereto 10 ml of hydrazine hydrate and a drop of concentrated sulfuric acid, and the reaction was carried out with heating under reflux for 2 hours.

45 After completion of the reaction the excess hydrazine hydrate and ethanol were distilled off under reduced pressure. Water was added to the residue and the desired compound was extracted with ether. The ether layer was washed with water and dried over anhydrous magnesium sulfate, after which the ether was removed under reduced pressure to obtain 4.2 g of the desired compound as paste. Physical properties: paste. Yield: 100%.

##### 50 6.2. Production of 2-[1,2-bis(4-fluorophenyl)ethylidene]-N-(4-(trifluoromethyl)phenyl)hydrazinecarboxamide (compound No. A227)



In a mixture of 15 ml of pyridine and 15 ml of tetrahydrofuran was dissolved 0.50 g (2.0 mmoles) of 4-fluorobenzyl-4-fluorophenylketone hydrazone, followed by adding thereto 0.38 g (2.0 mmoles) of 4-trifluoromethylphenyl isocyanate, and the reaction was carried out at room temperature for 4 hours.

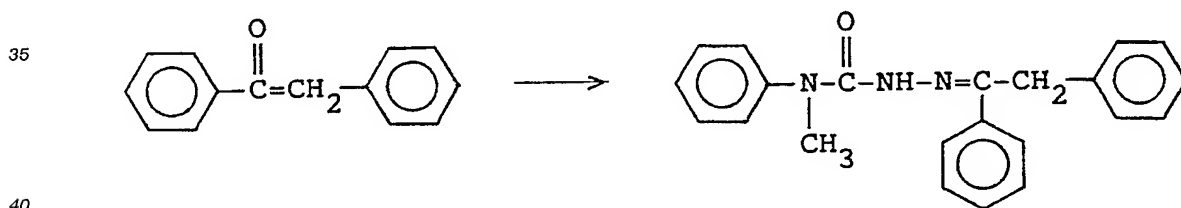
After completion of the reaction, the solvent was distilled off under reduced pressure and the residue was washed with an ether-n-hexane mixed solvent, whereby 0.55 g of the desired compound was obtained as crystals.

Physical properties: m.p. 199° C. Yield: 63%.

#### Example 7

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Production of 2-(1,2-diphenylethylidene)-N-methyl-N-phenylhydrazinecarboxamide (compound No. A300)



In 30 ml of ethanol were dissolved 0.65 g (3.3 mmoles) of benzyl phenyl ketone and N-methyl-N-phenylhydrazinecarboxamide, followed by adding thereto a drop of concentrated sulfuric acid, and the reaction was carried out with heating under reflux for 8 hours. After completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, ethyl acetate : n-hexane = 3 : 2) to obtain 0.26 g of the desired compound as crystals.

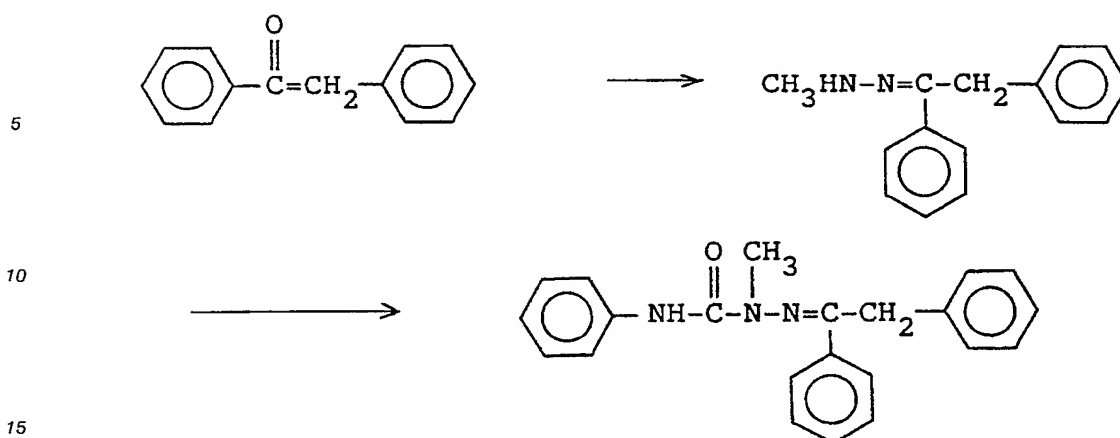
Physical properties: m.p. 113° C. Yield: 23%.

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#### Example 8

Production of 2-(1,2-diphenylethylidene)-1-methyl-N-phenylhydrazinecarboxamide (compound No. A303)

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In 50 ml of toluene was dissolved 1.0 g (5.1 mmoles) of benzyl phenyl ketone, followed by adding thereto 0.50 g (11 mmoles) of methylhydrazine and 0.20 g (1.2 mmoles) of p-toluenesulfonic acid, and the reaction was carried out with heating under reflux for 4 hours while eliminating water from the reaction system by azeotropy by means of a Dean-Stark trap.

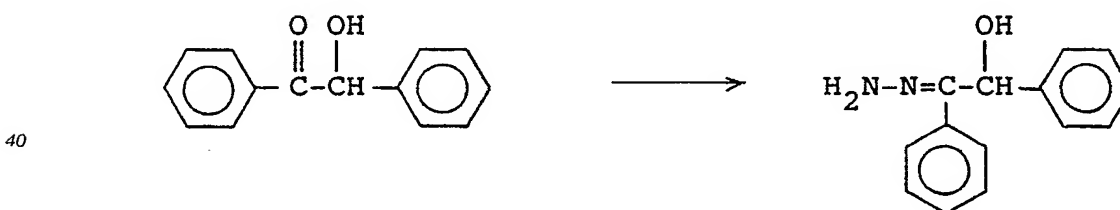
After completion of the reaction, the solvent was distilled off under reduced pressure, and the oil thus obtained was dissolved in 20 ml of tetrahydrofuran, followed by adding thereto 0.58 g (4.9 mmoles) of phenyl isocyanate and 0.5 ml of triethylamine. The resulting mixture was allowed to stand overnight at room temperature to be subjected to reaction.

After completion of the reaction, and the residue was purified by a silica gel column chromatography (eluent, ethyl acetate : n-hexane = 1 : 5) to obtain 0.76 g of the desired compound as crystals.

Physical properties: m.p. 111 °C. Yield: 46%.

#### Example 9

##### 9-1. Production of benzoin hydrazone (compound No. V-6)

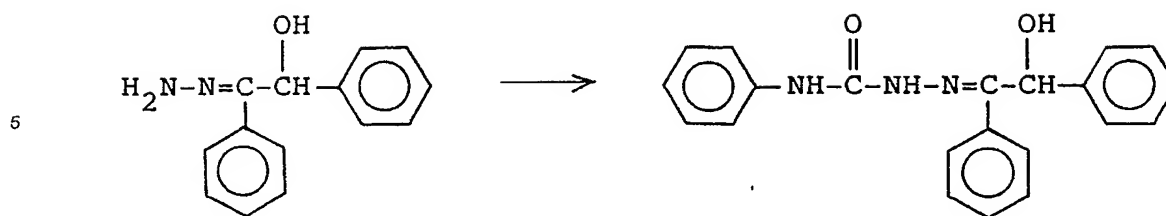


In 50 ml of ethanol were dissolved 5.0 g (24 mmoles) of benzoin and 10 ml of hydrazine hydrate, followed by adding thereto a drop of concentrated sulfuric acid, and the reaction was carried out with heating under reflux for 2 hours.

After completion of the reaction, the excess hydrazine hydrate and ethanol were distilled off under reduced pressure. Water was added to the residue and the desired compound was extracted with ether. The ether layer was washed with water and dried over anhydrous magnesium sulfate, after which the ether was to obtain 5.1 g of the desired compound as paste. Physical properties: paste. Yield: 96%.

##### 9-2. Production of 2-(2-hydroxy-1,2-diphenylethylidene)-N-phenylhydrazinecarboxamide (compound No. A330)





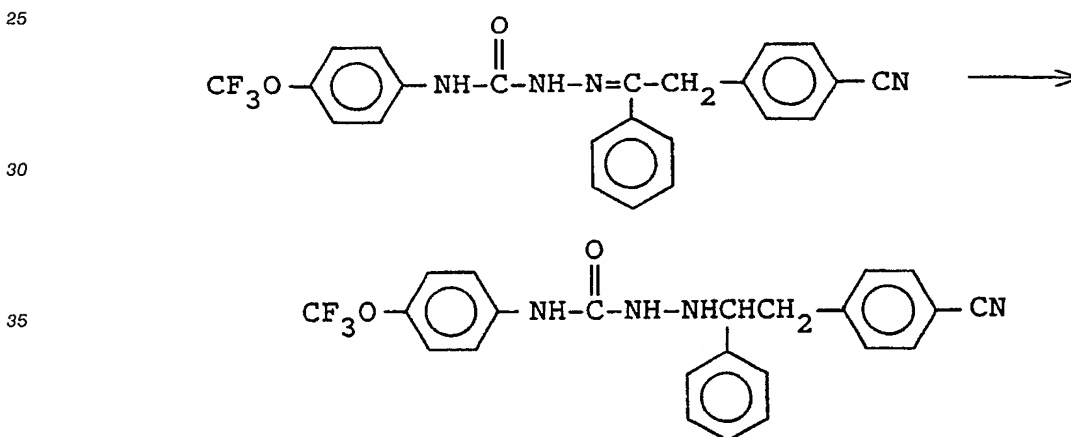
In 30 ml of tetrahydrofuran was dissolved 0.80 g (3.5 mmoles) of benzoin hydrazone, followed by adding thereto 0.42 g (3.5 mmoles) of phenyl isocyanate, and the reaction was carried out at room temperature for 4 hours.

15 After completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was purified by a silica gel column chromatography (eluent, tetrahydrofuran : chloroform = 1 : 10) to obtain 0.70 g of the desired compound as crystals.

Physical properties: m.p. 167 °C. Yield: 57%.

#### 20 Example 10

Production of 2-[2-(4-cyanophenyl)-1-phenylethyl]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamine (compound No. B006)



#### 10-1.

45 In a mixture of 20 ml of tetrahydrofuran and 30 ml of methanol was dissolved 0.70 g (1.6 mmoles) of 2-[2-(4-cyanophenyl)-1-phenylethylidene]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamide, and 0.20 g (3.2 mmoles) of sodium cyanoborohydride was added to the solution. A saturated solution of hydrogen chloride in methanol was added dropwise with stirring at room temperature, and the reaction was carried out at room temperature for 1 hour.

50 After completion of the reaction, the solvent was distilled off under reduced pressure and ethyl acetate was added to the residue. The resulting mixture was neutralized with an aqueous sodium hydrogencarbonate solution and the ethyl acetate layer was separated. The thus obtained ethyl acetate containing the desired compound was dried over anhydrous magnesium sulfate, and the solvent was removed to obtain crude crystals of the desired compound.

55 The crude crystals obtained were washed with ether to obtain 0.54 g of the desired compound as crystals.

Physical properties: m.p. 204 °C. Yield: 77%.

## 10-2.

In 80 ml of tetrahydrofuran was dissolved 1.0 g (2.3 mmoles) of 2-[2-(4-cyanophenyl)-1-phenylethylidene]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamide, and 0.1 g of 5% palladium carbon was added to the solution. The resulting mixture was allowed to absorb hydrogen gas at a pressure of 6 kg/cm<sup>2</sup> under shaking at room temperature for 60 hours.

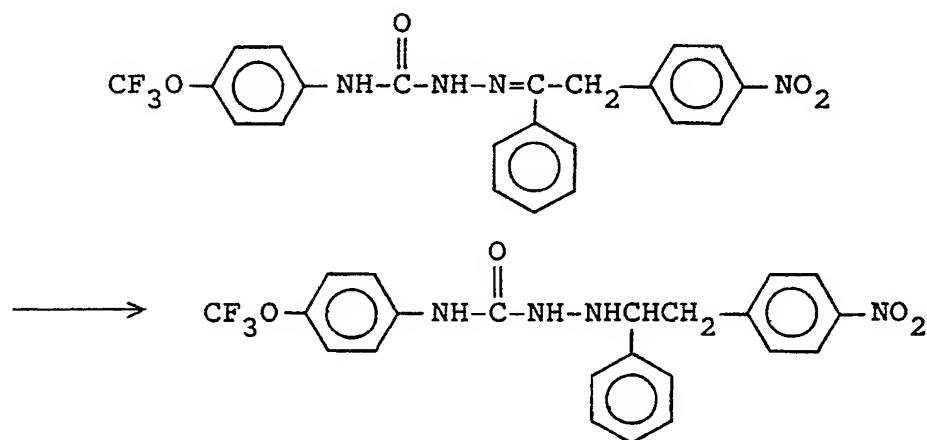
After completion of the reaction, the catalyst was filtered off and the filtrate was evaporated under reduced pressure to obtain crude crystals of the desired compound.

The crude crystals obtained were washed with an ether-n-hexane mixture to obtain 0.97 g of the desired compound as crystals.

Physical properties: m.p. 204 ° C. Yield: 97%.

## Example 11

Production of 2-[2-(4-nitrophenyl)-1-phenylethyl]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamide (compound No. B008)



In a mixture of 10 ml of tetrahydrofuran and 10 ml of methanol was dissolved 0.48 g (1.0 mmole) of 2-[2-(4-nitrophenyl)-1-phenylethylidene]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamide, and 0.07 g (1 mmole) of sodium cyanoborohydride was added to the solution. Then, 5 ml of a saturated solution of hydrogen chloride in methanol was added dropwise with ice-cooling and the reaction was carried out for 30 minutes.

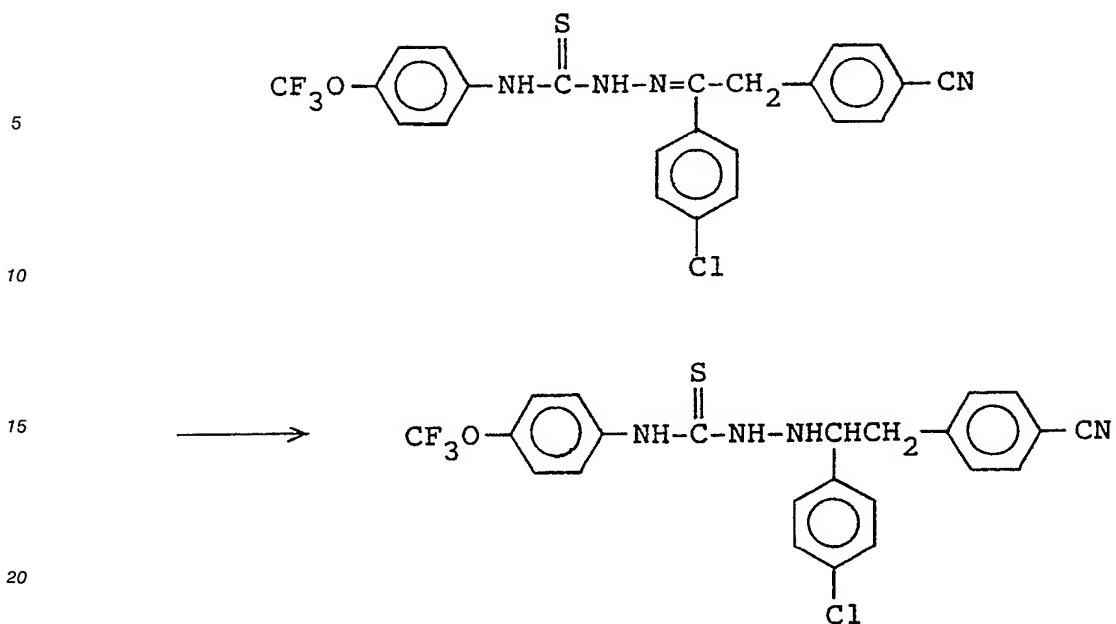
After completion of the reaction, the solvent was distilled off under reduced pressure and ethyl acetate was added to the residue. The resulting mixture was neutralized with an aqueous sodium hydrogencarbonate solution and the ethyl acetate layer was separated. The thus obtained ethyl acetate containing the desired compound was dried over anhydrous magnesium sulfate, and the solvent was removed to obtain crude crystals of the desired compound.

The crude crystals obtained were washed with ether-n-hexane to obtain 0.36 g of the desired compound as crystals.

Physical properties: m.p. 188 ° C. Yield: 75%.

## Example 12

Production of 2-[1-(4-chlorophenyl)-2-(4-cyanophenyl)ethyl]-N-(4-trifluoromethoxyphenyl)hydrazinecarbothioamide (compound No. B033)



25 In a mixture of 10 ml of tetrahydrofuran and 30 ml of methanol was dissolved 0.50 g (1.0 mmole) of 2-[1-(4-chlorophenyl)-2-(4-cyanophenyl)ethylidene]-N-(4-trifluoromethoxyphenyl)hydrazinecarbothioamide, and 0.19 g (3.1 mmole) of sodium cyanoborohydride was added to the solution. Then, 5 ml of a saturated solution of hydrogen chloride in methanol was added dropwise at room temperature, and the reaction was carried out for 2 hours.

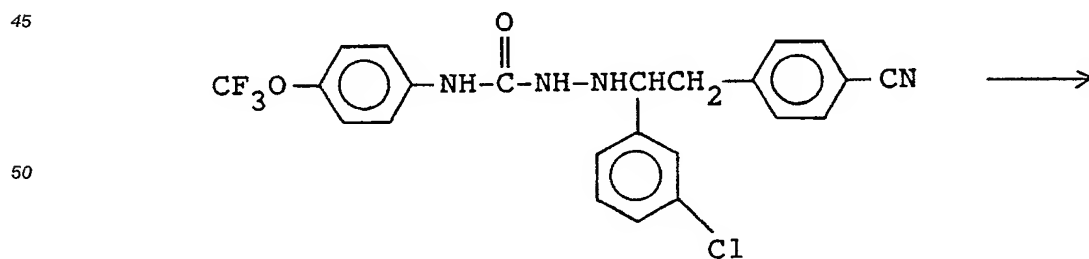
30 After completion of the reaction, the solvent was distilled off under reduced pressure and the ethyl acetate was added to the residue. The resulting mixture was neutralized with an aqueous sodium hydrogencarbonate solution and the ethyl acetate layer was separated. The thus obtained ethyl acetate containing the desired compound was dried over anhydrous magnesium sulfate, and the solvent was removed to obtain crude crystals of the desired compound.

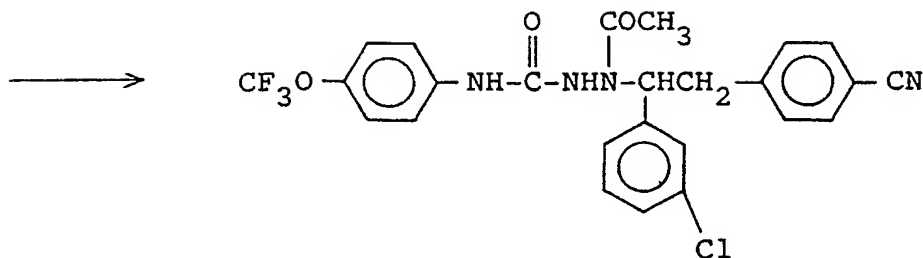
35 The crude crystals obtained were washed with ether-n-hexane to obtain 0.27 g of the desired compound as crystals.

Physical properties: m.p. 195° C. Yield: 54%.

#### Example 13

40 Production of 2-acetyl-2-[1-(3-chlorophenyl)-2-(4-cyanophenyl)ethyl]-N-(4-trifluoromethoxyphenyl)hydrazinecarboxamide (compound No. B035)





15 In 30 ml of tetrahydrofuran was dissolved 0.70 g (1.5 mmoles) of 2-[1-(3-chlorophenyl)-2-(4-cyanophenyl)ethyl]-N-(4-(trifluoromethoxy)phenyl)hydrazinecarboxamide obtained in the same manner as in Example 10. To the resulting solution were added 0.35 g (4.4 mmoles) of acetyl chloride and 45 g (4.4 mmoles) of triethylamine at room temperature, and the reaction was carried out for 2 hours.

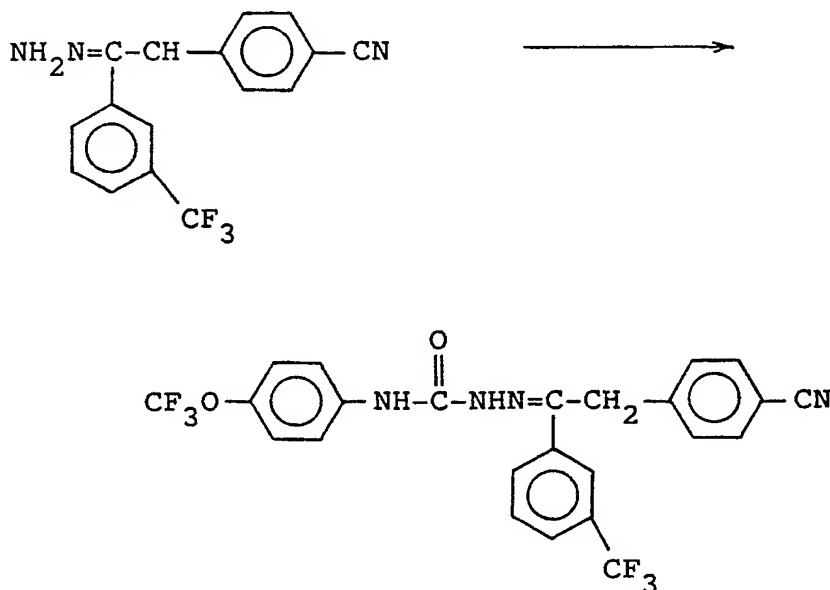
20 After completion of the reaction, the solvent was distilled off under reduced pressure, water was added to the residue and the desired compound was extracted with ethyl acetate. The ethyl acetate layer was washed with water and dried over anhydrous magnesium sulfate. The solvent was removed to obtain crude crystals of the desired compound.

The crude crystals obtained were washed with ether to obtain 0.55 g of the desired compound as crystals.

Physical properties: m.p. 178° C. Yield: 54%.

#### 25 Example 14

Production of 2-[2-(4-cyanophenyl)-1-(3-(trifluoromethyl)phenyl)ethylidene]-N-(4-(trifluoromethoxy)phenyl)hydrazinecarboxamide (compound No. A261)



55 In 30 ml of tetrahydrofuran was dissolved 0.50 g (1.7 mmoles) of 4-cyanobenzyl-3-(trifluoromethyl)phenylketone hydrazone, and 1 ml of pyridine was added. Then, a solution prepared by diluting 0.32 g (1.6 mmoles) of 4-(trifluoromethoxy)phenyl isocyanate with 5 ml of tetrahydrofuran was added dropwise with stirring at room temperature. After completion of the dropwise addition, the reaction was carried out at room temperature for another 4 hours.

After completion of the reaction, the solvent was distilled off under reduced pressure, and crude

crystals obtained was washed with ether-n-hexane to obtain 0.40 g of the desired compound as crystals.

Physical properties: m.p. 191 °C. Yield: 40%.

Insecticides containing the hydrazinecarboxamide derivative of the general formula (I) of the present invention as an active ingredient are suitable for controlling various insect pests such as agricultural insect pests, forest insect pests, horticultural insect pests, stored grain insect pests, sanitary insect pests, nematodes, etc. They have an insecticidal effect also, for example, on LEPIDOPTERA including summer fruit tortrix (*Adoxophyes orana fasciata*), smaller tea tortrix (*Adoxophyes* sp.), Manchurian fruit moth (*Grapholita inopinata*), oriental fruit moth (*Grapholita molesta*), soybean pod borer (*Leguminivora glycinivorella*), mulberry leafroller (*Olethreutes mori*), tea leafroller (*Caloptilia theivivora*), *Caloptilia* sp. (*Caloptilia zachrysa*), apple leafminer (*Phyllonorycter ringoniella*), pear barkminer (*Spulerina astaurola*), common white (*Piers rapae crucivora*), tobacco budworm (*Heliothis armigera*), clodding moth (*Laspeyresia pomonella*), diamondback moth (*Plutella xylostella*), apple fruit moth (*Argyresthia conjugella*), peach fruit moth (*Carposina niponensis*), rice stem borer (*Chilo suppressalis*), rice leafroller (*Cnaphalocrocis medinalis*), tobacco moth (*Ephestia elutella*), mulberry pyralid (*Glyphodes pyloalis*), yellow rice borer (*Scirpophaga incertulas*), rice skipper (*Parnara guttata*), rice armyworm (*Pseudaletia separata*), pink borer (*Sesamia inferens*), common cutworm (*Spodoptera litura*), beet armyworm (*Spodoptera exigua*), etc.; HEMIPTERA including aster leafhopper (*Macrostelus fascifrons*), green rice leafhopper (*Nephotettix cincticeps*), brown rice planthopper (*Nilaparvata lugens*), whitebacked rice planthopper (*Sogatella furcifera*), citrus psylla (*Diaphorina citri*), grape whitefly (*Aleurolobus taenabae*), sweetpotato whitefly (*Bemisia tabaci*), greenhouse whitefly (*Trialetrodes vaporariorum*), turnip aphid (*Lipaphis erysimi*), green peach aphid (*Myzus persicae*), Indian wax scale (*Ceroplastes ceriferus*), cottony citrus scale (*Pulvinaria aurantii*), camphor scale (*Pseudaulnobia duplex*), San Jose scale (*Comstockaspis perniciosus*), arrowhead scale (*Unaspis yanonensis*), etc.; COLEOPTERA including soybean beetle (*Anomala rufocuprea*), Japanese beetle (*Popillia japonica*), tobacco beetle (*Lasioderma serricornis*), powderpost beetle (*Lyctus brunneus*), twenty-eight-spotted ladybird (*Epilachna vigintioctopunctata*), adzuki bean weevil (*Callosobruchus chinensis*), vegetable weevil (*Listroderes costirostris*), maize weevil (*Sitophilus zeamais*), boll weevil (*Anthonomus grandis grandis*), rice water weevil (*Lissorhoptrus oryzophilus*), cucurbit leaf beetle (*Aulacophora femoralis*), rice leaf beetle (*Outlema oryzae*), striped flea beetle (*Phyllotreta striolata*), pine shoot beetle (*Tomicus piniperda*), Colorado potato beetle (*Leptinotarsa decemlineata*), Mexican bean beetle (*Epilachna varivestis*), corn rootworm (*Diabrotica* sp.), etc.; DIPTERA including melon fly (*Dacus (Zeugodacus) cucurbitae*), oriental fruit fly (*Dacus (Bactrocera) dorsalis*), rice leafminer (*Agromyza oryzae*), onion maggot (*Delia antiqua*), seedcorn maggot (*Delia platura*), soybean pod gall midge (*Asphodilia* sp.), muscid fly (*Musca domestica*), house mosquito (*Culex pipiens*), etc.; and TYLENCHIDA including root-lesion nematode (*Pratylenchus* sp.), coffee root-lesion nematode (*Pratylenchus coffeae*), potato cyst nematode (*Globodera rostochiensis*), root-knot nematode (*meloidogyne* sp.), citrus nematode (*Tylenchulus semipenetrans*), *Aphelenchus* sp. (*Aphelenchus avenae*), chrysanthemum foliar nematode (*Aphelenchoides ritzemabosi*), etc. The insecticides are markedly effective particularly against insect pests belonging to LEPIDOPTERA, COLEOPTERA and the like.

The zoological names and the like are in accordance with Applied Zoology and Entomology Society of Japan, "List of Agricultural and Forest Injurious Animals and Insects", published in 1987.

The agricultural and horticultural insecticide of the present invention has a marked insecticidal effect on the above-exemplified insect pests, sanitary insect pests, and/or nematodes, which are injurious to paddy fields, fruit trees, vegetables and other crops, and flowers and ornament plants. Therefore, the desired effect of the insecticide of the present invention can be obtained by applying the insecticide to the paddy field water, stalks and leaves of fruit trees, vegetables, other crops, flowers and ornament plants, soil, etc., or to the inside of a house or ditches around a house, in which the above-exemplified sanitary insect pests injurious to men and beasts appear or are expected to appear. The application is carried out at a season at which the insect pests, sanitary insect pests or nematodes are expected to appear, before their appearance or at the time when their appearance is confirmed.

This invention however should not be limited to these embodiments.

When the hydrazinecarboxamide derivative of the general formula (I) of this invention is used as an insecticide, it is generally prepared into conveniently usable forms according to an ordinary manner for preparation of agrochemicals.

That is, the hydrazinecarboxamide derivative of the general formula (I) of this invention and, optionally, an adjuvant are blended with a suitable inert carrier in a proper proportion and prepared into a suitable preparation form such as a suspension, emulsifiable concentrate, soluble concentrate, wettable powder, granules, dust or tablet through dissolution, dispersion, suspension, mixing, impregnation, adsorption or sticking.

The inert carrier in this invention may be solid or liquid. Examples of the solid carrier are soybean flour,

cereal flour, wood flour, bark flour, saw dust, powdered tobacco stalks, powdered walnut shells, bran, powdered cellulose, extraction residues of vegetables, powdered synthetic polymers or resins, clays (e.g. kaolin, bentonite, and acid clay), talcs (e.g. talc and pyrophyllite), silica powders or flakes [e.g. diatomaceous earth, silica sand, mica and white carbon, i.e. synthetic, high-dispersion silicic acid, also called  
 5 finely divided hydrated silica or hydrated silicic acid, some of commercially available products contain silicate as the major component)], activated carbon, powdered sulfur, powdered pumice, calcined diatomaceous earth, ground brick, fly ash, sand, calcium carbonate powder, calcium phosphate powder and other inorganic or mineral powders, chemical fertilizers (e.g. ammonium sulfate, ammonium phosphate, ammonium nitrate, urea and ammonium chloride), and compost. These carriers may be used alone or as a  
 10 mixture thereof.

The liquid carrier is that which itself has solubility or which is without such solubility but is capable of dispersing an active ingredient with the aid of an adjuvant. The following are typical examples of the liquid carrier and can be used alone or as a mixture thereof. Water; alcohols such as methanol, ethanol, isopropanol, butanol and ethylene glycol; ketones such as acetone, methyl ethyl ketone, methyl isobutyl  
 15 ketone, diisobutyl ketone and cyclohexanone; ethers such as ethyl ether, dioxane, Cellosolve, dipropyl ether and tetrahydrofuran; aliphatic hydrocarbons such as kerosene and mineral oils; aromatic hydrocarbons such as benzene, toluene, xylene, solvent naphtha and alkylnaphthalene; halogenated hydrocarbons such as dichloroethane, chloroform, carbon tetrachloride and chlorobenzene; esters such as ethyl acetate, diisopropyl phthalate, dibutyl phthalate and dioctyl phthalate; amides such as dimethylformamide, diethylformamide and dimethylacetamide; nitriles such as acetonitrile; and dimethyl sulfoxide.

The following are typical examples of the adjuvant, which are used depending upon purposes and used alone or in combination in some cases, or need not to be used at all.

To emulsify, disperse, dissolve and/or wet an active ingredient, a surfactant is used. Examples of the surfactant are polyoxyethylene alkyl ethers, polyoxyethylenealkylaryl ethers, polyoxyethylene higher fatty  
 25 acid esters, polyoxyethylene resins, polyoxyethylene sorbitan monolaurate, polyoxyethylene sorbitan monooleate, alkylarylsulfonates, naphthalenesulfonic acid condensation products, ligninsulfonates and higher alcohol sulfate esters.

Further, to stabilize the dispersion of an active ingredient, tackify it and/or bind it, an adjuvant may be used. Examples of such an adjuvant are casein, gelatin, starch, methylcellulose, carboxymethylcellulose,  
 30 gum arabic, polyvinyl alcohol, turpentine, bran oil, bentonite and ligninsulfonates.

To improve the flowability of a solid product, an adjuvant may be used. Examples of such an adjuvant are waxes, stearates and alkyl phosphates.

Adjuvants such as naphthalenesulfonic acid condensation products and polycondensates of phosphates may be used as a peptizer for dispersible products.

35 Adjuvants, e.g. silicon oils may be also used as a defoaming agent.

The content of the active ingredient may be varied as required. In dusts or granules, the suitable content thereof is from 0.01 to 50% by weight. In emulsifiable concentrates, flowable wettable powders, it is also from 0.01 to 50% by weight.

An insecticide containing the hydrazinecarboxamide derivative of the general formula (I) of this invention  
 40 as an active ingredient is used to control a variety of insect pests in the following manner. That is, it is applied to the insect pests or a site where appearance of growth of the insect pests is undesirable, as it is or after being properly diluted with or suspended in water or the like, in an amount effective for control of the insect pests.

The amount of the insecticide containing the hydrazinecarboxamide derivative of the general formula (I) of this invention as an active ingredient is varied depending upon various factors such as a purpose, insect  
 45 pests to be controlled, a growth state of a plant, tendency of insect pests appearance, weather, environmental conditions, a preparation form, an application method, an application site and an application time. It may be properly chosen in the range of 0.1 g to 5 kg (in terms of the active ingredient) per 10 ares depending upon purposes.

50 The insecticide containing the hydrazinecarboxamide derivative of the general formula (I) of this invention as an active ingredient may be used in admixture with other insecticides or fungicides in order to expand both spectrum of controllable insect pest species and the period of time when effective applications are possible or to reduce the dosage.

Typical preparation examples and test examples of the present invention are described below but  
 55 should not be construed as limiting the scope of the invention.

In the preparation examples, parts are all by weight.

#### Formulation Example 1

Each compound of the invention 50 parts  
 Xylene 40 parts  
 Mixture of polyoxyethylene  
 nonylphenyl ether and calcium  
 alkylbenzenesulfonate 10 parts

An emulsifiable concentrate was prepared by mixing uniformly the above ingredients to effect dissolution.

Formulation Example 2	
Each compound of the invention	3 parts
Clay powder	82 parts
Diatomaceous earth powder	15 parts

A dust was prepared by mixing uniformly and grinding the above ingredients.

#### Formulation Example 3

Each compound of the invention 5 parts  
 Mixed powder of bentonite and  
 clay 90 parts  
 Calcium lignin sulfonate 5 parts

Granules were prepared by mixing the above ingredients uniformly, and kneading the resulting mixture together with a suitable amount of water, followed by granulation and drying.

#### Formulation Example 4

Each compound of the invention 20 parts  
 Mixture of kaolin and synthetic,  
 high-dispersion silicic acid 75 parts  
 Mixture of polyoxyethylene  
 nonylphenyl ether and calcium  
 alkylbenzenesulfonate 5 parts

A wettable powder was prepared by mixing uniformly and grinding the above ingredients.

#### Test Example 1

Insecticidal effect on common cutworm (Spodoptera litura)

A piece of cabbage leaf (cultivar: Shikidori) was immersed for about 30 seconds in a liquid chemical prepared by diluting a preparation containing each compound of this invention as an active ingredient to adjust the concentration to 500 ppm. After air-drying, it was placed in a plastic Petri dish having a diameter of 9 cm, and inoculated with second-instar larvae of common cutworm, after which the dish was closed and then allowed to stand in a room thermostated at 25 °C. Eight days after the inoculation, the dead and alive were counted. The mortality was calculated according to the following equation and judgement was passed according to the criterion shown below. The test was carried out with triplicate groups of 10 insects.

$$\text{Corrected mortality (\%)} = \left( \frac{\text{Number of dead larvae}}{\text{Number of inoculated larvae}} \right) \times 100$$

Criterion:	
Degree of insecticidal effect	Mortality (%)
A	100
B	99 - 90
C	89 - 80
D	79 - 50
E	Less than 49

The results obtained are shown in Table 7.



Table 7

Compound No.	Concentration (ppm)	Judge-mwnr	Compound No.	Concentration (ppm)	Judge-ment
A007	500	A	A059	500	A
A016	500	C	A061	500	A
A017	500	D	A062	500	A
A018	500	A	A063	500	A
A019	500	C	A065	500	A
A020	500	A	A074	500	D
A025	500	D	A076	500	A
A027	500	A	A077	500	A
A028	500	A	A078	500	A
A033	500	A	A079	500	A
A034	500	A	A080	500	A
A038	500	A	A081	500	A
A042	500	A	A082	500	A
A049	500	C	A087	500	A
A050	500	C	A089	500	A
A051	500	A	A090	500	A
A054	500	A	A091	500	A
A055	500	A	A092	500	A
A056	500	A	A093	500	A
A057	500	A	A096	500	A
A058	500	A	A097	500	A

- cont'd -

Table 7 (cont'd)

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A098	500	C	A135	500	A
A099	500	A	A137	500	A
A101	500	A	A138	500	A
A105	500	A	A140	500	A
A106	500	A	A141	500	A
A109	500	A	A142	500	A
A111	500	A	A143	500	D
A112	500	C	A146	500	A
A113	500	A	A147	500	A
A114	500	A	A149	500	A
A115	500	A	A151	500	A
A116	500	A	A152	500	A
A118	500	D	A153	500	A
A120	500	D	A155	500	A
A125	500	A	A158	500	A
A127	500	A	A161	500	A
A129	500	A	A164	500	A
A130	500	A	A165	500	A
A131	500	A	A167	500	A
A132	500	A	A168	500	A
A133	500	A	A169	500	A
A134	500	D	A170	500	A

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Table 7 (cont'd)

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A171	500	A	A218	500	A
A172	500	A	A219	500	A
A173	500	A	A220	500	A
A178	500	A	A221	500	A
A179	500	A	A225	500	A
A182	500	D	A226	500	A
A185	500	A	A227	500	A
A189	500	A	A228	500	A
A194	500	A	A229	500	A
A195	500	A	A230	500	C
A196	500	A	A231	500	A
A197	500	A	A232	500	A
A198	500	A	A233	500	A
A199	500	A	A234	500	A
A200	500	A	A235	500	A
A201	500	A	A239	500	A
A202	500	A	A240	500	A
A203	500	A	A241	500	A
A212	500	C	A242	500	A
A213	500	A	A248	500	A
A214	500	C	A249	500	D
A216	500	A	A250	500	A

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- cont'd -

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Table 7 (cont'd)

5	A251	500	A	A321	500	A
	A254	500	D	A325	500	C
10	A257	500	A	A326	500	A
	A258	500	C	A342	500	D
	A260	500	A	A343	500	A
15	A261	500	A	A344	500	A
	A262	500	A	A354	500	D
	A263	500	A	A362	500	A
20	A264	500	A	A367	500	A
	A265	500	A	A378	500	A
25	A269	500	A	A381	500	A
	A274	500	A	A383	500	A
	A281	500	A	A385	500	A
30	A285	500	A	A386	500	A
	A292	500	C	A388	500	C
	A310	500	A	A389	500	A
35	A312	500	A	A390	500	C
	A313	500	A	A393	500	A
40	A314	500	C	A394	500	C
	A318	500	D	A395	500	A
	A319	500	A	A397	500	A
45	A320	500	A	A398	500	C

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- cont'd -

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Table 7 (cont'd)

5	A399	500	C	A427	500	A
	A400	500	A	A428	500	A
10	A401	500	A	A429	500	A
	A402	500	A	A430	500	D
	A403	500	A	A431	500	C
15	A404	500	A	A432	500	A
	A405	500	A	A433	500	A
	A406	500	A	A434	500	C
20	A409	500	A	A436	500	A
	A410	500	A	A437	500	A
25	A411	500	A	A438	500	D
	A412	500	A	A439	500	A
	A415	500	A	A440	500	A
30	A418	500	A	A441	500	A
	A419	500	A	A442	500	A
	A420	500	A	A443	500	A
35	A421	500	A	A447	500	A
	A422	500	A	A448	500	A
40	A423	500	A	A449	500	A
	A424	500	A	A450	500	A
	A425	500	A	A451	500	A
45	A426	500	C	A452	500	A

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- cont'd -

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Table 7 (cont'd)

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A453	500	D	B007	500	A
A454	500	A	B008	500	A
A456	500	D	B009	500	A
A460	500	A	B010	500	A
A461	500	A	B011	500	A
A462	500	A	B012	500	A
A463	500	A	B013	500	A
A464	500	A	B014	500	A
A465	500	A	B015	500	A
A466	500	D	B016	500	A
A467	500	A	B018	500	A
A473	500	D	B019	500	A
A474	500	C	B020	500	A
A476	500	A	B021	500	A
A477	500	A	B022	500	D
A478	500	A	B023	500	A
A479	500	A	B024	500	A
A480	500	D	B025	500	A
B002	500	A	B026	500	A
B003	500	A	B027	500	D
B004	500	A	B028	500	A
B006	500	A	B030	500	A

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- cont'd -

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Table 7 (cont'd)

5	B031	500	A	B061	500	D
	B032	500	A	B062	500	A
10	B033	500	A	B063	500	A
	B034	500	A	B066	500	A
	B035	500	A	B067	500	A
15	B036	500	A	B068	500	A
	B037	500	C	B069	500	A
	B043	500	A	B070	500	A
20	B044	500	A	B071	500	A
	B045	500	A	B072	500	A
25	B047	500	D	B073	500	A
	B048	500	A	B074	500	A
	B049	500	A	B075	500	A
30	B050	500	A	B079	500	A
	B051	500	A	B080	500	A
35	B052	500	A	B081	500	A
	B053	500	A	B082	500	A
	B054	500	C	B084	500	D
40	B056	500	A	B085	500	A
	B057	500	A	B086	500	A
	B059	500	D	B087	500	A
45	B060	500	A	B088	500	A

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Table 7 (cont'd)

5	B090	500	A	B114	500	A
	B091	500	A	B115	500	A
10	B092	500	A	B116	500	A
	B093	500	A	B117	500	A
	B094	500	A	B118	500	A
15	B095	500	A	B119	500	A
	B096	500	A	B120	500	A
	B097	500	C	B121	500	A
20	B098	500	A	B122	500	A
	B099	500	A	B124	500	A
25	B100	500	A	B125	500	A
	B101	500	A	B126	500	A
	B103	500	A	B127	500	A
30	B104	500	A	B130	500	A
	B105	500	A	B131	500	D
	B106	500	D	B132	500	A
35	B107	500	A	B133	500	A
	B108	500	A	B134	500	A
40	B109	500	A	B135	500	A
	B110	500	A	B136	500	A
	B111	500	A	B137	500	A
45	B112	500	A	B138	500	A

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Table 7 (cont'd)

B142	500	A	B145	500	A
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## Test Example 2

Insecticidal effect on adult maize weevil

(Sitophilus zeamais)

Twenty to thirty grains of the brown rice were immersed for about 30 seconds in a liquid chemical prepared by diluting a preparation containing each compound of this invention as an active ingredient to adjust the concentration to 200 ppm. After air-drying, they were placed in a glass Petri dish having a diameter of 4 cm, and inoculated with adult maize weevils, after which the dish was closed and then allowed to stand in a room thermostated at 25° C. Eight days after the inoculation, the dead and alive were counted. The mortality was calculated according to the equation described in Test Example 1 and judgement was passed according to the criterion shown in Test Example 1. The test was carried out with triplicate groups of 10 insects.

The results obtained are shown in Table 8.

Table 8

	Compound No.	Concent- ration (ppm)	Judge- mwnr	Compound No.	Concent- ration (ppm)	Judge- ment
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10	A004	200	D	A050	200	A
	A006	200	C	A056	200	A
	A007	200	A	A057	200	A
15	A015	200	A	A058	200	B
	A016	200	B	A059	200	A
	A017	200	A	A061	200	D
20	A018	200	A	A062	200	D
	A020	200	A	A067	200	A
	A021	200	A	A073	200	A
25	A026	200	A	A077	200	A
	A027	200	A	A078	200	A
30	A028	200	A	A079	200	A
	A029	200	A	A080	200	D
	A030	200	A	A081	200	A
35	A033	200	A	A082	200	B
	A038	200	A	A091	200	A
	A040	200	A	A092	200	A
40	A042	200	D	A093	200	A
	A044	200	D	A096	200	A
45	A046	200	C	A097	200	A

- cont'd -

Table 8 (cont'd)

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A098	200	A	A135	200	A
A099	200	A	A137	200	A
A101	200	A	A138	200	A
A102	200	D	A140	200	A
A103	200	A	A141	200	D
A105	200	A	A146	200	A
A106	200	A	A147	200	A
A110	200	A	A148	200	A
A111	200	A	A149	200	A
A112	200	A	A150	200	B
A113	200	A	A151	200	A
A114	200	A	A152	200	D
A115	200	C	A154	200	A
A116	200	A	A155	200	A
A118	200	A	A156	200	A
A123	200	B	A163	200	C
A125	200	A	A164	200	A
A127	200	A	A165	200	A
A131	200	A	A161	200	D
A132	200	A	A162	200	D
A133	200	A	A166	200	C
A134	200	A	A167	200	B

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Table 8 (cont'd)

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A168	200	A	A203	200	A
A170	200	A	A204	200	A
A172	200	D	A212	200	D
A173	200	C	A213	200	D
A175	200	D	A215	200	A
A178	200	A	A216	200	A
A179	200	B	A217	200	A
A184	200	A	A218	200	A
A185	200	A	A219	200	A
A186	200	C	A220	200	A
A187	200	C	A221	200	A
A188	200	D	A223	200	A
A189	200	A	A224	200	A
A194	200	A	A225	200	A
A195	200	A	A226	200	A
A196	200	A	A227	200	A
A197	200	A	A228	200	A
A198	200	A	A229	200	A
A199	200	A	A230	200	B
A200	200	A	A231	200	A
A201	200	A	A232	200	A
A202	200	A	A233	200	D

- cont'd -

Table 8 (cont'd)

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A234	200	A	A273	200	D
A235	200	A	A283	200	A
A236	200	D	A284	200	A
A237	200	A	A285	200	A
A238	200	A	A288	200	A
A239	200	A	A289	200	C
A240	200	A	A292	200	A
A241	200	A	A293	200	D
A242	200	A	A294	200	B
A257	200	A	A295	200	C
A258	200	C	A319	200	A
A259	200	A	A320	200	A
A260	200	A	A321	200	A
A261	200	A	A326	200	D
A262	200	A	A351	200	A
A263	200	A	A370	200	A
A264	200	A	A374	200	D
A265	200	A	A380	200	C
A268	200	A	A381	200	A
A269	200	A	A383	200	A
A270	200	A	A385	200	A
A272	200	D	A386	200	A

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Table 8 (cont'd)

5	A388	200	C	A421	200	A
	A389	200	A	A422	200	A
10	A390	200	C	A423	200	A
	A393	200	A	A424	200	D
	A394	200	C	A425	200	A
15	A395	200	A	A427	200	A
	A397	200	A	A429	200	D
	A398	200	C	A430	200	B
20	A400	200	A	A436	200	A
	A401	200	A	A439	200	A
25	A402	200	A	A440	200	A
	A403	200	A	A441	200	A
	A404	200	A	A442	200	A
30	A405	200	B	A443	200	A
	A406	200	D	A447	200	A
	A409	200	A	A448	200	A
35	A410	200	B	A449	200	A
	A411	200	A	A450	200	A
40	A415	200	A	A451	200	A
	A418	200	A	A452	200	A
	A419	200	A	A453	200	D
45	A420	200	A	A454	200	A

- cont'd -

Table 8 (cont'd)

5	A460	200	A	B018	200	A
	A461	200	A	B019	200	A
10	A462	200	A	B020	200	A
	A463	200	B	B021	200	C
	A464	200	A	B022	200	D
15	A465	200	A	B023	200	A
	A466	200	A	B024	200	A
	A467	200	A	B025	200	A
20	B001	200	A	B026	200	A
	B002	200	A	B028	200	B
25	B003	200	A	B031	200	A
	B004	200	A	B032	200	A
	B006	200	A	B034	200	A
30	B008	200	A	B035	200	A
	B009	200	A	B036	200	A
	B010	200	A	B037	200	A
35	B011	200	A	B044	200	A
	B012	200	A	B045	200	A
40	B013	200	A	B047	200	A
	B014	200	A	B048	200	A
	B015	200	A	B049	200	D
45	B016	200	A	B050	200	A

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Table 8 (cont'd)

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B051	200	A	B082	200	A
B052	200	D	B084	200	A
B055	200	A	B085	200	A
B056	200	A	B086	200	B
B057	200	A	B087	200	A
B060	200	A	B088	200	B
B061	200	A	B090	200	A
B062	200	A	B091	200	B
B063	200	C	B092	200	A
B066	200	A	B093	200	A
B067	200	C	B094	200	A
B068	200	A	B095	200	A
B069	200	A	B096	200	A
B070	200	A	B097	200	C
B071	200	A	B098	200	B
B072	200	A	B107	200	A
B073	200	A	B108	200	A
B074	200	A	B109	200	A
B075	200	A	B110	200	A
B079	200	A	B111	200	A
B080	200	A	B112	200	A
B081	200	A	B114	200	A

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Table 8 (cont'd)

5	B115	200	A	B126	200	A
	B116	200	A	B132	200	A
10	B117	200	A	B133	200	A
	B118	200	A	B134	200	A
	B119	200	A	B135	200	A
15	B120	200	A	B136	200	A
	B121	200	A	B137	200	A
20	B122	200	A	B138	200	A
	B124	200	A	B145	200	A
25	B125	200	A			

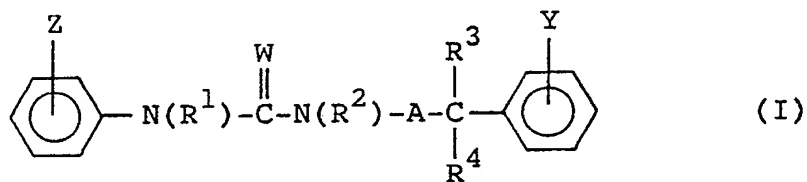
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**Claims**

1. A hydrazinecarboxamide derivative represented by the general formula (I):

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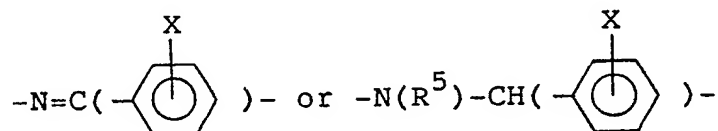


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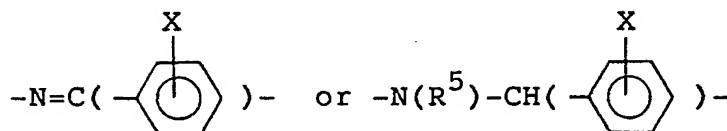
wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> and R<sup>4</sup> being able to be taken together to represent an oxygen atom, A is

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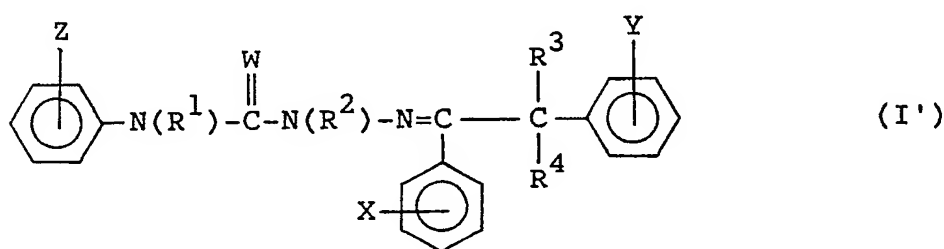
- (wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; and dioxolane group, and R<sup>5</sup> is a hydrogen atom; a lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; substituted phenylcarbonyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 or 2 substituents which may be the same or different and are selected from the group consisting of hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1 to 5 substituents which may be the same or different and are selected from halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atoms, halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom.
2. A hydrazinecarboxamide derivative according to Claim 1, wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom or a lower alkyl group, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, A is



(wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, lower alkyl groups and lower haloalkyl groups, and R<sup>5</sup> is a hydrogen atom), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, cyano group and nitro group, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, lower haloalkyl groups, lower haloalkoxy groups, lower alkylthio groups, lower haloalkylthio groups, lower alkylsulfinyl groups, lower haloalkylsulfinyl groups, lower alkylsulfonyl groups and lower haloalkylsulfonyl groups, and W is an oxygen atom.

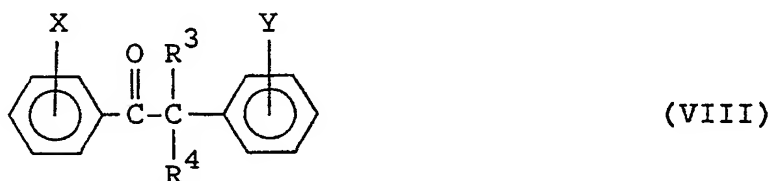
3. A hydrazinecarboxamide derivative according to Claim 2, wherein X is at the 3-position and Y or Z has a substituent at the 4-position.

4. A process for producing a hydrazinecarboxamide derivative represented by the general formula (I'):

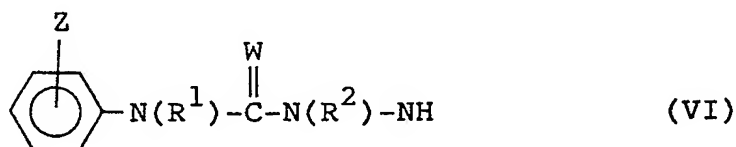


(wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> and R<sup>4</sup> being able to be taken together to represent an oxygen atom, X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; and dioxolane group, Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group

consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom) which comprises reacting a compound represented by the general formula (VIII):

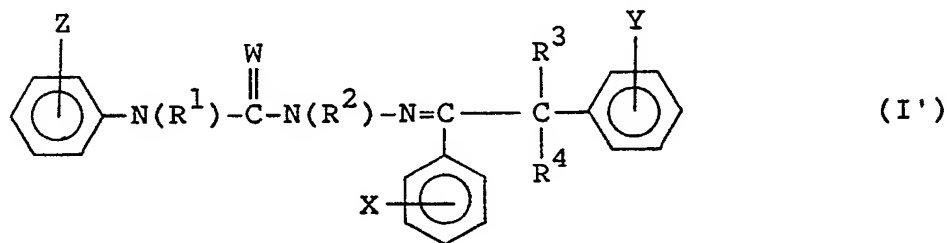


(wherein R<sup>3</sup>, R<sup>4</sup>, X and Y have the same meanings as those defined above) with a compound represented by the general formula (VI):



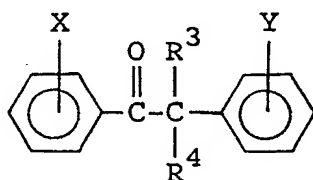
(wherein R<sup>1</sup>, R<sup>2</sup>, Z and W have the same meanings as those defined above).

5. A process for producing a hydrazinecarboxamide derivative represented by the general formula (I'):



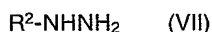
(wherein R<sup>1</sup> is a hydrogen atom, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> and R<sup>4</sup> being able to be taken together to represent an oxygen atom, X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl

groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; and dioxolane group, Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom) which comprises reacting a compound represented by the general formula (VIII):



(VIII)

(wherein  $R^3$ ,  $R^4$ , X and Y have the same meanings as those defined above) with a hydrazine derivative represented by the general formula (VII):



(wherein  $R^2$  has the same meaning as that defined above) to obtain a compound represented by the general formula (V):



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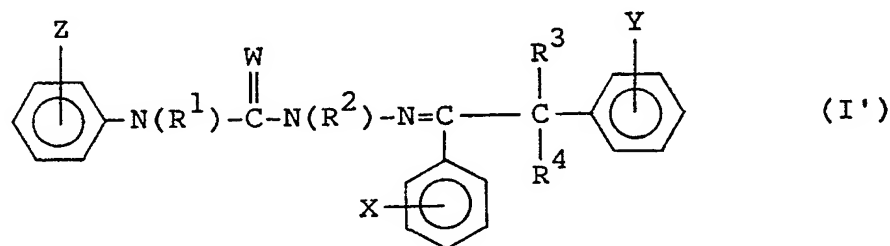
6. A process for producing a hydrazinecarboxamide derivative represented by the general formula (I''):



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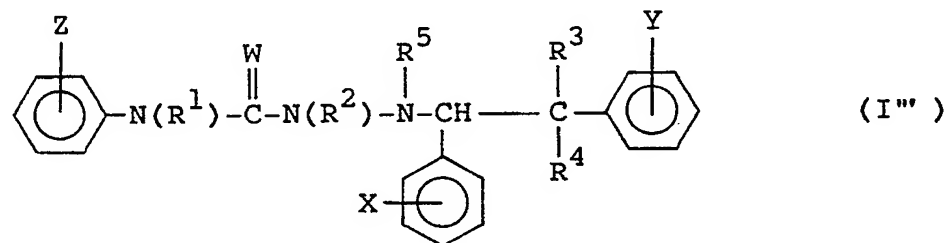
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groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom) which comprises subjecting a compound represented by the general formula (I')



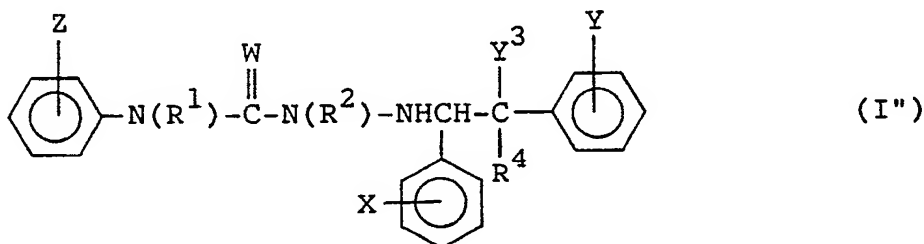
(wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ , X, Y, Z and W have the same meanings as those defined above) to reduction reaction in the presence of a reducing agent.

7. A process for producing a hydrazinecarboxamide derivative represented by the general formula (I'''):



(wherein  $R^1$  is a hydrogen atom or a lower alkyl group,  $R^2$  is a hydrogen atom or a lower alkyl group,  $R^3$  is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups,  $R^4$  is a hydrogen atom or a lower alkyl group,  $R^3$  and  $R^4$  being able to be taken together to represent an oxygen atom, X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group;

lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower  
 alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy  
 groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy  
 groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to  
 5 form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino  
 group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be  
 the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower  
 alkyl groups which may be the same or different; and dioxolane group, and  $R^5$  is a hydrogen atom; a  
 10 lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower  
 alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; substi-  
 tuted phenylcarbonyl groups having 1 to 5 substituents which may be the same or different and are  
 selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower  
 alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 or 2  
 15 substituents which may be the same or different and are selected from the group consisting of  
 hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1  
 to 5 substituents which may be the same or different and are selected from halogen atoms, lower alkyl  
 groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, Y represents 1 to 5  
 atoms or groups which may be the same or different and are selected from the group consisting of  
 20 hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl  
 groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy  
 groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower  
 haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl  
 groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group;  
 25 substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group,  
 lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as  
 the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted  
 aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl  
 groups which may be the same or different; substituted aminosulfonyl groups having as the substituent-  
 (s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene  
 30 groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon  
 atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and  
 are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group;  
 alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups  
 having 1 to 5 substituents which may be the same or different and are selected from the group  
 35 consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups;  
 lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl  
 groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower  
 alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkyl-  
 sulfonyl groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents  
 40 which may be the same or different and are selected from the group consisting of halogen atoms, lower  
 alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted  
 pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups  
 which may be the same or different and are selected from the group consisting of halogen atoms, lower  
 alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an  
 45 oxygen atom or a sulfur atom) which comprises reacting a hydrazinecarboxamide derivative repre-  
 sented by the general formula (I''):





(wherein  $R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$ , X, Y, Z and W have the same meanings as those defined above) with a halide represented by the general formula (III):

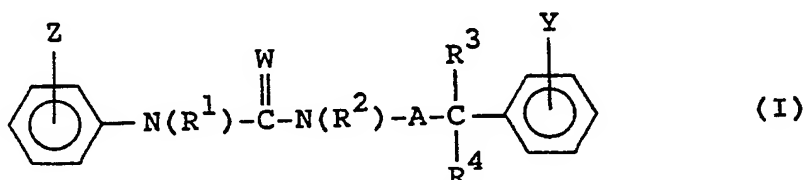


(wherein  $R^{5'}$  is a lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; a substituted phenylcarbonyl group having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 to 2 substituents which may be the same or different and are selected from the group consisting of hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and Hal is a halogen atom) or an isocyanate represented by the general formula (II):

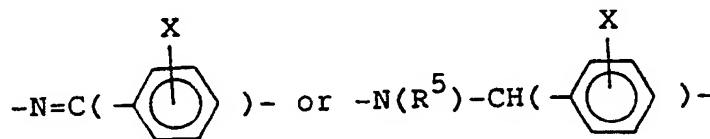


(wherein  $R^{5''}$  is a lower alkyl group; an unsubstituted phenyl group; or a substituted phenyl group having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups).

8. An agricultural and horticultural insecticide comprising as an active ingredient a hydrazinecarboxamide derivative represented by the general formula (I):



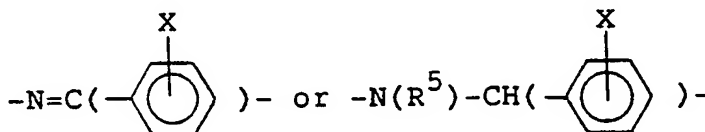
wherein  $R^1$  is a hydrogen atom or a lower alkyl group,  $R^2$  is a hydrogen atom or a lower alkyl group,  $R^3$  is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups,  $R^4$  is a hydrogen atom or a lower alkyl group,  $R^3$  and  $R^4$  being able to be taken together to represent an oxygen atom, A is



(wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups

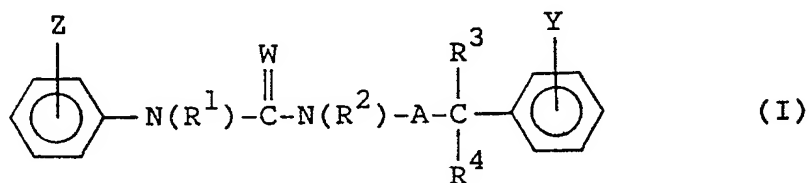
which may be the same or different; and dioxolane group, and R<sup>5</sup> is a hydrogen atom; a lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; substituted phenylcarbonyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 or 2 substituents which may be the same or different and are selected from the group consisting of hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1 to 5 substituents which may be the same or different and are selected from halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom.

9. An agricultural and horticultural insecticide according to Claim 8, wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom or a lower alkyl group, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, A is

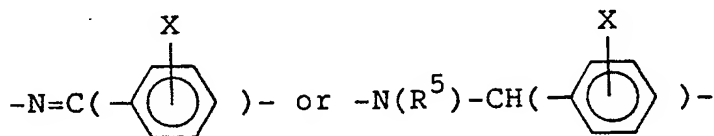


(wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, lower alkyl groups and lower haloalkyl groups, and R<sup>5</sup> is a hydrogen atom), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, cyano group and nitro group, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom, halogen atoms, lower haloalkyl groups, lower haloalkoxy groups, lower alkylthio groups, lower haloalkylthio groups, lower alkylsulfonyl groups, lower haloalkylsulfonyl groups, lower alkylsulfonyl groups and lower haloalkylsulfonyl groups, and W is an oxygen atom.

10. An agricultural and horticultural insecticide according to Claim 9, wherein X is at the 3-position and Y or Z has a substituent at the 4-position.
11. A process for controlling undesirable insect pests which comprises applying an agricultural and horticultural insecticide comprising as an active ingredient a hydrazinecarboxamide derivative represented by the general formula (I):



wherein R<sup>1</sup> is a hydrogen atom or a lower alkyl group, R<sup>2</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> is a hydrogen atom; a hydroxyl group; a lower alkyl group; a lower alkoxy group; a lower alkylcarbonyloxy group; an unsubstituted phenylcarbonyloxy group; or a substituted phenylcarbonyloxy group having on the phenyl ring 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups and lower haloalkyl groups, R<sup>4</sup> is a hydrogen atom or a lower alkyl group, R<sup>3</sup> and R<sup>4</sup> being able to be taken together to represent an oxygen atom, A is



(wherein X represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; lower alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkoxyalkyl groups; lower alkenyloxy groups; cycloalkylcarbonyloxy groups; lower alkoxy carbonyloxy groups; lower alkoxy carbonylalkyloxy groups; lower alkylcarbonylalkyloxy groups; lower alkylsulfonyloxy groups; phenoxy group; methylenedioxy group; alkenylene groups having 3 to 4 carbon atoms so as to form a polycyclic ring together with the adjacent carbon atom of the phenyl ring; unsubstituted amino group; substituted amino groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminocarbonyloxy groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; and dioxolane group, and R<sup>5</sup> is a hydrogen atom; a lower alkylcarbonyl group; a lower haloalkylcarbonyl group; a cycloalkylcarbonyl group; a lower alkoxy carbonyl group; a lower alkoxydicarbonyl group; an unsubstituted phenylcarbonyl group; substituted phenylcarbonyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; or a substituted aminocarbonyl group having 1 to 2 substituents which may be the same or different and are selected from the group consisting of hydrogen atom, lower alkyl groups, unsubstituted phenyl group, and substituted phenyl groups having 1 to 5 substituents which may be the same or different and are selected from halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups), Y represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; hydroxyl group; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkenyloxy groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkoxy carbonyl groups; unsubstituted amino group; substituted amino groups having 1 or 2 substituents selected from the group consisting of formyl group, lower alkylcarbonyl groups, lower alkylsulfonyl groups, and substituted aminocarbonyl groups having as the

substituent(s) one or more lower alkyl groups which may be the same or different; unsubstituted aminocarbonyl group; substituted aminocarbonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; substituted aminosulfonyl groups having as the substituent(s) 1 or 2 lower alkyl groups which may be the same or different; phenyl group; or azaalkenylene groups having 2 to 3 carbon atoms so as to form a polycyclic ring together with the adjacent atom of the phenyl group, Z represents 1 to 5 atoms or groups which may be the same or different and are selected from the group consisting of hydrogen atom; halogen atoms; cyano group; nitro group; alkyl groups; lower haloalkyl groups; unsubstituted cycloalkyl groups; substituted cycloalkyl groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms and lower alkyl groups; lower alkoxy groups; lower haloalkoxy groups; lower alkylthio groups; lower haloalkylthio groups; lower alkylsulfinyl groups; lower haloalkylsulfinyl groups; lower alkylsulfonyl groups; lower haloalkylsulfonyl groups; lower alkylcarbonyl groups; lower alkoxy carbonyl groups; lower alkylcarbonyloxy groups; lower alkylsulfonyloxy groups; lower haloalkylsulfonyloxy groups; unsubstituted phenoxy group; substituted phenoxy groups having 1 to 5 substituents which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups; unsubstituted pyridyloxy group; substituted pyridyloxy groups having as the substituent(s) 1 to 4 atoms or groups which may be the same or different and are selected from the group consisting of halogen atoms, lower alkyl groups, lower haloalkyl groups, lower alkoxy groups and lower haloalkoxy groups, and W is an oxygen atom or a sulfur atom) in an amount of 0.1 g to 5 kg in terms of the active ingredient per 10 ares in order to protect useful crops against undesirable insect pests.



# EUROPEAN SEARCH REPORT

EP 91 10 9275

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	CHEMICAL ABSTRACTS vol. 110, no. 20, 15 May 1989, page 805, abstract no. 184780y, Columbus, Ohio, US; A. EL-REASH et al.: "Synthesis and characterization of five membered ring chelates derived from benzoin thiosemicarbazone derivatives" - - -	1	C 07 C 281/06 C 07 C 281/14 C 07 C 335/40 A 01 N 47/34
X	CHEMICAL ABSTRACTS OF JAPAN vol. 85, no. 13, 27 September 1976, page 632, abstract no. 94317p, Columbus, Ohio, US; A.B. TOMCHIN et al.: "Semicarbazones and thiosemicarbazones of the acyclic and carbocyclic series I. Derivatives of benzil and diacetyl" - - -	1	
A	EP-A-0 144 853 (FUJISAWA PHARMACEUTICAL) * claim 1 *	1	
A	DE-B-2 304 789 (PHILIPS) * claim 1 *	1	
A	GB-A-1 314 899 (STERLING-WINTHROP) * claim 14 *	1	
A	PATENT ABSTRACTS OF JAPAN vol. 3, no. 138 (C-64), 16 November 1979; & JP - A - 54119029 (MEIJI SEIKA) 14.09.1979 - - - - -	1	TECHNICAL FIELDS SEARCHED (Int. Cl.5)  C 07 C 281/06 C 07 C 281/14 C 07 C 335/40 A 01 N 47/34
The present search report has been drawn up for all claims			
Place of search Berlin		Date of completion of search 11 September 91	Examiner KAPTEYN H G
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention		E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons ----- &: member of the same patent family, corresponding document	